

# Cigre Webinar-Tutorial

Joint Working Group Cigre/Cired A3.43

Tools for lifecycle management of T&D switchgear based on data  
from condition monitoring systems

Nicolas GADACZ



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## A3.43 Webinar-Tutorial

### Contents

- Introduction, Literature Review
- Condition indicators of T&D switchgear
- Tools and criteria for lifecycle management – focus on Health Index
- Compliance with digital substation, data management
- User experiences of end-of-life T&D switchgear
- Future needs and trends
- Q&A





I. Introduction  
II. Literature Review

Chapter Leader: Per WESTERLUND



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## A3.43 Webinar-Tutorial

**WG A3.43** - *“Tools for lifecycle management of T&D switchgear based on data from condition monitoring systems”*

### Scope

1. Identify critical condition indicators of T&D switchgear
2. Providing user’s experiences of using continuous condition monitoring systems and periodic diagnostics into the existing T&D switchgear
3. Establish criteria for development of an analytical tool for Switchgear Health Index (SHI)
4. Provide user’s experiences of end-of-life of T&D switchgear
5. Identify future trends in end-of-life management
6. Compliance with digital substation for collecting data via process bus (SC B5 support)



## WG A3.43

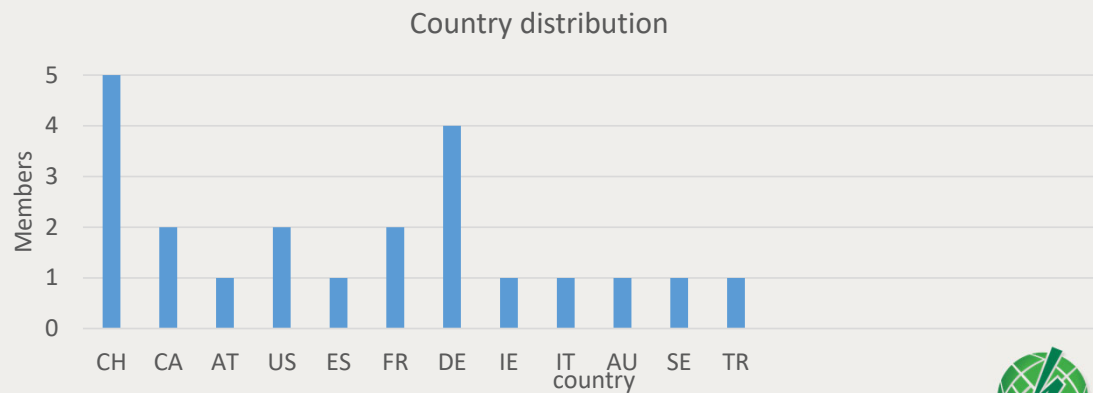
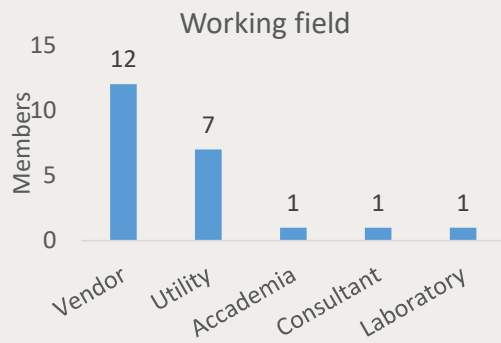
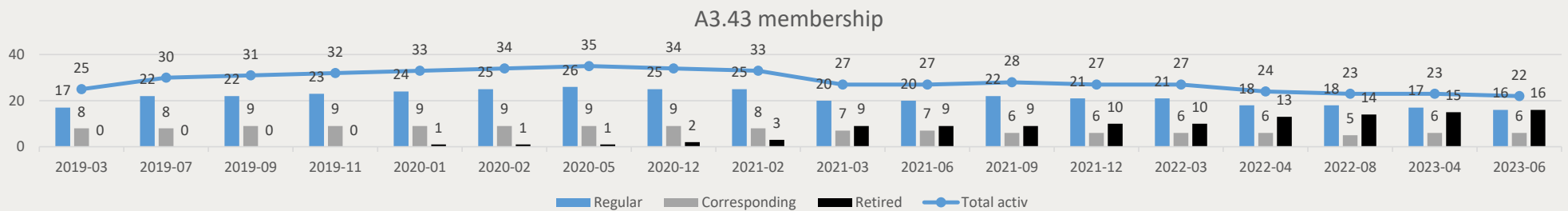
Kick-off meeting in Klaus (AT) hosted by Omicron, March 2019



Meeting in Baden (CH) hosted by AXPO, Nov. 2022

# WG A3.43: Membership

Present status: 22 members, 16 regulars, 6 corresponding, 17 retired



## WG A3.43: Membership

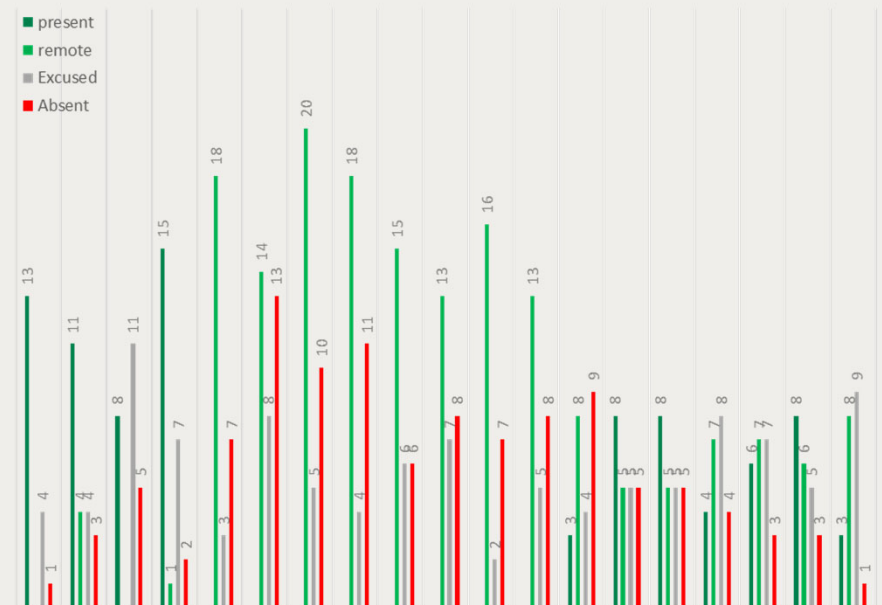
|    |                     |           |               |    |  |
|----|---------------------|-----------|---------------|----|--|
| 1  | Regular (convener)  | Nicola    | Gariboldi     | CH | Qualitrol                              |
| 2  | Regular (secretary) | Javier    | Mantilla      | CH | Hyundai-electric                       |
| 3  | Regular             | Bernd     | Schuepferling | DE | Siemens AG                             |
| 4  | Regular             | Albert    | Livshitz      | US | CE Power Engineered Services           |
| 5  | Corresponding       | Sébastien | Poirier       | CA | Hydro-Québec Research Institute (IREQ) |
| 6  | Regular             | Andreas   | Nenning       | AT | Omiconenergy                           |
| 7  | Regular             | Venanzio  | Ferraro       | FR | Schneider-electric                     |
| 8  | Corresponding       | Alex      | Apostolov     | US | Omiconenergy                           |
| 8  | Regular             | Enrico    | Adler         | DE | Siemens AG                             |
| 10 | Regular             | Dan       | Catanase      | IE | ESB International                      |
| 11 | Regular             | Alberto   | Sironi        | IT | CESI Testing and Certification         |
| 12 | Regular             | Bastian   | Wölke         | DE | Westnetz GmbH                          |
| 13 | Regular             | Ian Paul  | Gilbert       | ES | Ormazabal Corporate Technology         |
| 14 | Regular             | Alexander | Herrera       | DE | Omiconenergy                           |
| 15 | Regular             | Nicolas   | Gadacz        | FR | GE Renewable Energy                    |
| 16 | Regular             | Emrah     | KILIÇ         | TR | TEİAŞ                                  |
| 17 | Regular             | Francesco | Pisu          | CH | Pfiffner                               |
| 18 | Corresponding       | Ankur     | Maheshwari    | AU | Western Power in Perth, Australia.     |
| 19 | Regular             | Ryszard   | Pater         | CA | Hydro-Québec Research Institute (IREQ) |
| 20 | Corresponding       | Per       | Westerlund    | SE | KTH                                    |
| 21 | Corresponding       | Thomas    | Frey          | CH | Axpo                                   |
| 22 | Corresponding       | Kedar     | Pandya        | CH | Hyundai-electric                       |

## WG A3.43: Meetings

16 meetings until now

- ✓ 1st Meeting: Mar 2019
- ✓ 2nd Meeting: Jul 2019
- ✓ 3rd Meeting: Sep 2019
- ✓ 4th Meeting: Feb 2020
- ✓ 5th Meeting: Jun 2020
- ✓ 6th Meeting: Aug 2020
- ✓ 7th Meeting: Dec 2020
- ✓ 8th Meeting: Feb 2021
- ✓ 9th Meeting: Jun 2021
- ✓ 10th Meeting: Sep 2021
- ✓ 11th Meeting: Dec 2021
- ✓ 12th Meeting: Mar 2022
- ✓ 13th Meeting: June 2022
- ✓ 14th Meeting: Aug 2022
- ✓ 15th Meeting: Nov 2022
- ✓ 16th Meeting: Mar 2023
- ✓ 17th Meeting: Jun 2023
- ✓ 18th Meeting: Sep 2023
- ✓ 19th Meeting: Nov. 2023

Klaus Omicron - A  
 Dublin ESB - IR  
 Montreal IREQ - CA  
 Milan CESI - IT  
 Online  
 Online  
 Online  
 Online  
 Online  
 Online  
 Online  
 Piteå - SE and online  
 Paris – FR and online  
 Baden – CH and online  
 Lyon – FR and online  
 Berlin – DE and online  
 Klaus – AT and online  
 Istanbul – TK and online





## Background and Context to Scope

### 4 main technical brochures for Switchgear Monitoring:

2000 - TB 167 “User guide for the application of monitoring and diagnostic techniques for switching equipment for rated voltage 72.5 kV and above”

→ **which measured parameters are most effective to monitor the breaker functions**

2011 - TB 462 “Obtaining Value from On-Line Substation Condition Monitoring”

→ **guides to for an economic evaluation**

2012 - TB 510 “Final Report of the 2004 - 2007 International Enquiry on Reliability of High Voltage Equipment - part 2 Reliability of High Voltage SF6 Circuit Breakers”

→ **valuable information on failure frequency and modes distribution**

2018 - TB 737 “Non-intrusive methods for condition assessment of distribution and transmission switchgear “

→ **catalogue of monitoring non-intrusive methods to select from.**

## Background and Context to Scope

The next logical question was:

**What to do with the collected data to best manage the switchgear life?**

Equipment considered in this TB for consistency with the work done in TB737:

- Transmission and Distribution Circuit Breakers
- Reclosers
- Fault Interrupters, based on different technologies (i.e. gas, vacuum, oil etc.)
- Disconnectors, load switches are also included.

HVDC breakers are out of the scope of the present brochure.

## Background and Context to Scope

### Main focus:

- How to assess switchgear conditions
  - Mechanical
  - Dielectric
  - Electrical wear
  - Auxiliary circuit degradation...
- What it is done presently by utilities (interviews)
- What are the manufacturers recommending
- Compatibility with Digital Substation (B5)
- Future needs and evolution

## Background and Context to Scope

### Not in the scope:

- **Decision structure based on risk and economic impact methods**  
They are part of the common knowledge - Already covered by TB 462
- **Definition of Health index.**  
It was already defined in TB 858 (B3.48) for the whole substation

Aim of this Working Group to “feed” the system with high quality information, which can make it more efficient and reliable.

## Structure of the Technical Brochure

Table Of Contents (and Version Summary)

1) Introduction

2) Literature Review

3) Condition Indicators of T&D Switchgear

4) Tools and Criteria for lifecycle management

5) Compliance with Digital Substation Data Management

6) User's experiences of end-of-life of T&D switchgear

7) Future Needs and Trends

8) Conclusions

Appendix A Bibliography and References

Appendix B Definitions, Abbreviations and Symbols

Correlation Condition indicators vs. Potential degradation mechanisms table  
Application of the table

Diagnostic process and examples

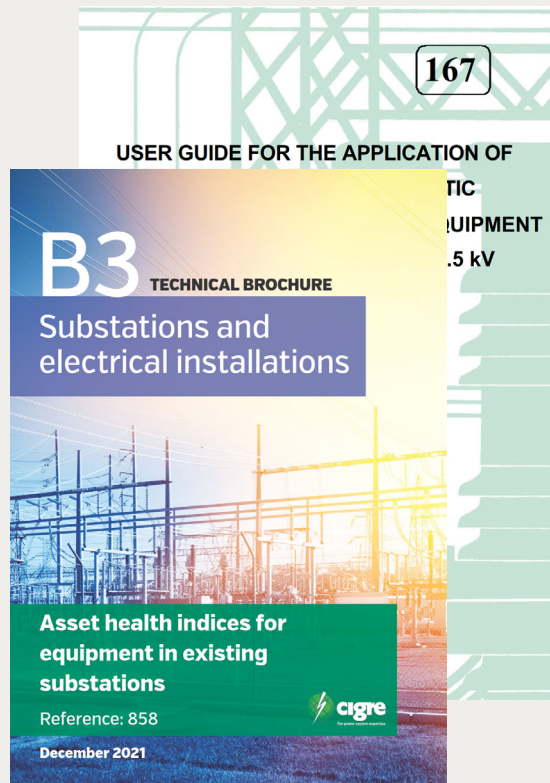
IEC 61850, Comtrade format, basic architecture for monitoring applications

What methods are utilities/operators currently using?

Online, Offline, Digital Substation, Visualization, AI, Cyber Security



## Literature review summary



### TB 167 - 2000

Tells which measured Parameters are most effective to monitor the breaker functions

### TB 462 – 2011

Provides different methods how to calculate the value of a monitoring system

### TB 510 - 2012

Reports the Major and Minor Failure rate frequency

Shows which components fails

### TB 737 - 2018

55 non-intrusive or minimal Intrusive condition indicators

### TB 723 – 2018

Practical aspects of on-site measurements of SF6 gas

### TB 858 – 2021

The Asset Health Index (AHI) is therefore a snapshot indication of health in terms of likelihood to fail."

# III. Condition Indicators of T&D Switchgear

Chapter Leader: Ryszard PATER



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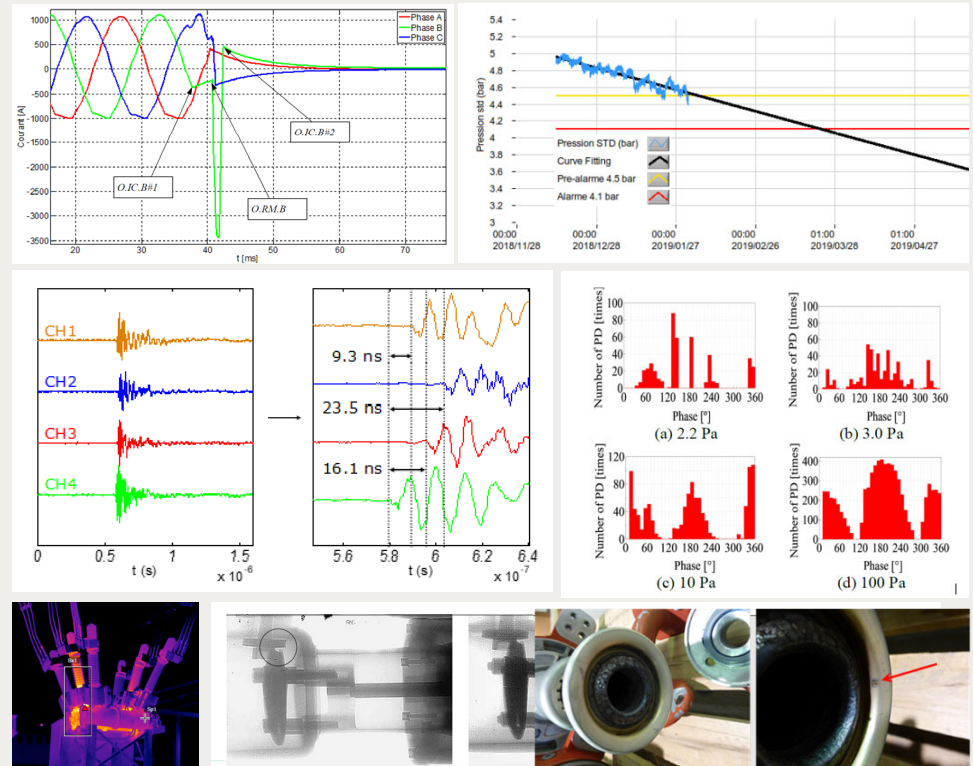
## Condition Indicators of T&D Switchgear - Introduction

- The goal of Chapter 3 is to define the framework for switchgear diagnostics
- The precise definition and terminology is particularly important when integrating information from heterogeneous sources
- Condition indicators (CI) are the central elements of diagnostics
  - Condition Indicator is a quantitative or qualitative value related to the condition of one part or one function of switchgear
- How to obtain the condition indicators?
  - The measurements of physical signals are essentials for obtaining CI
- How to use the condition indicators as a decision tool?
  - Converting the CI to symptoms and relating them to the degradation mechanisms is required for successful diagnosis

# Condition Indicators of T&D Switchgear - Condition measurements

Types of measurements are:

- oscillograms (20kHz)
- stream of sampling values (in digital relays)
- temporal series (regular timing samples)
- single physical values
- state values (dry contacts)
- qualitative values (e.g., high, medium, low)
- cumulative statistics, counts, etc.
- visual inspections and photos or videos
- special measurements such as
  - high resolution (1GHz) oscillograms of EM emissions dues to switching or partial discharges,
  - radiations and imaging: x-ray, ultraviolet, infrared and microwave



## Condition Indicators of T&D Switchgear - Diagnostic methods

- Diagnostic method is a **technology to obtain one or several condition indicators**, based on condition measurements, diagnostic tests or inspections, including sensors and acquisition system, software, signal processing, algorithms, data analysis and visualization tools, etc.
- The condition indicators are usually expressed in quantitative (numerical) or qualitative values. Many diagnostic methods, however, provide as an outcome the images (infrared or x-ray), the reports (text, photo or video) and the more complex information which we call “profile”.
- Profile is defined as a representation in outline or as a distinctive combination of characteristics
- In diagnostics we define several profiles: coil current profile, contact travel profile, etc.
- Actual diagnostic process
  - Users to deal with multiple diagnostic systems and specific, often proprietary, software
  - Missing user-friendly, comprehensive asset management tool considering diagnostics
  - Diagnostic methods generally hide important information which could be reused, integration of information is done at the interpretation level



## Condition Indicators of T&D Switchgear – Indicators and symptoms

| Condition indicator                                | Diagnostic method [A3.32]  | Type o value        | Condition indicator                         | Diagnostic method [A3.32] | Type o value           |
|--|----------------------------|---------------------|---|---------------------------|------------------------|
| Timing of auxiliary contacts                       | Timing                     | numerical [s]       | Gas Dew point                               | Gas Condition             | profile                |
| Number of operations (counter)                     | Operations Tracking        | numerical [count]   | Gas condition (purity, by-products, etc.)   | Gas Condition             | profile                |
| Recharging time (of the op. mechanism)             | Drive Mechanism            | numerical [s]       | Oil condition (insulation)                  | Oil Condition             | profile                |
| Number of recharges without op. (hydr.)            | Drive Mechanism            | numerical [count]   | Contact travel profile                      | Travel Recording          | profile                |
| Coil voltage                                       | Control and aux. circuits  | numerical [V]       | Stored energy (spring position, pressure)   | Drive Mechanism           | profile                |
| Coil current profile                               | Coil Current               | profile             | Occurrence of re-ignitions or restrikes     | Transient EM Emissions    | numerical [x/nb], bool |
| Opening time                                       | Timing (mech. off-duty)    | numerical [s]       | Partial Discharge Measurement               | Partial Discharge         | profile                |
| Closing time                                       | Timing (mech. off-duty)    | numerical [s]       | Xray imaging                                | Radiographic              | imaging                |
| Motor Current Profile                              | Drive Mechanism            | profile             | Infrared Thermography                       | Infrared Thermography     | imaging                |
| Ambient Temperature                                | Temperature                | numerical [Celsius] | Vibroacoustic analysis                      | Vibration                 | profile                |
| Cabinet temperature and temp. rise                 | Temperature                | numerical [Celsius] | Bounces of primary contacts while closing   | Timing (mech. off-duty)   | numerical [s] or bool  |
| Auxiliary Voltage                                  | Control and aux. circuits  | numerical [V]       | Static Contact Resistance                   | Contact Resistance        | numerical [Ohm]        |
| Heater Voltage / Current                           | Control and aux. circuits  | numerical [V]       | Dynamic Contact Resistance                  | Contact Resistance        | numerical [Ohm]        |
| Gas Pressure / Density                             | Gas Condition              | profile             | Contact wipe (penetration of main contacts) | Travel Recording          | numerical [Ohm]        |
| Gas leak (detection / rate)                        | Gas Condition              | profile             | Number of fault operations                  | Operations Tracking       | numerical [count]      |
| Arcing time  | Timing (elect. in service) | numerical [s]       | Malfunctioing or alarm in contr. Switching  | Control and aux. circuits | qualitative            |
| Break time   | Timing (elect. in service) | numerical [s]       | Grading capacitor - capacitance and tan δ   | Power Factor / Capac.     | numerical [pF, rad]    |
| Pre-arcing time                                    | Timing (elect. in service) | numerical [s]       | Circuit Breaker capacitance and tan δ       | Power Factor / Capac.     | numerical [pF, rad]    |
| Make time  | Timing (elect. in service) | numerical [s]       | Visual inspection                           | Visual Inspection         | text, photo or video   |
| Cumulative interrupted current (I <sup>2</sup> *t) | Operations Tracking        | numerical [wear]    |   |                           |                        |

- Symptom is the sign of the potential problem; it is defined as a condition indicator having a value out of threshold
- For numerical type CI, the definition of threshold is straightforward
- For images and profiles, the more complex criteria are required

# Condition Indicators of T&D Switchgear – Sequence of event

## Notation and algorithms

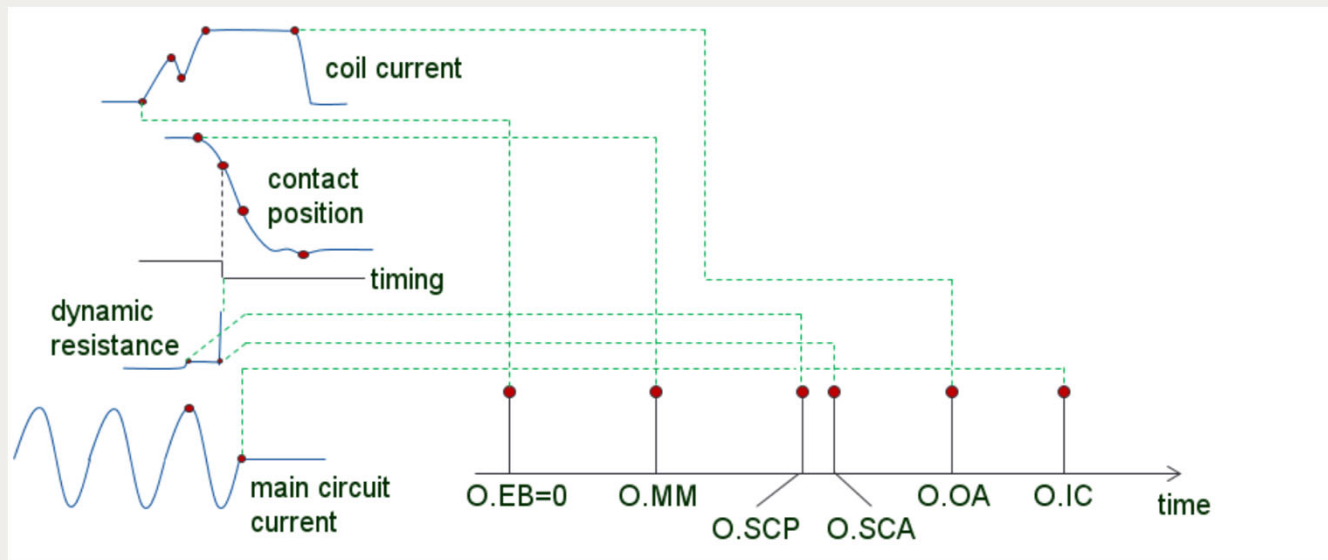
O.FCC.A.M1 - end of movement of main contacts of module 1 in phase A

F.PCA.B.M1.E2#1 - prestrike in module 1, element 2 in pole B

O.RM.A.M1.E2 = 55 ms - restrike occurred at 55 ms from the beginning

F.MCA.A.M2.E1 =  $n(47.3; 0.9)$  - value could be a distribution,  $n$  for normal

Max {F.MCA.p} <= "1/4 of a cycle",  $p = A, B, C$  simultaneity of poles, IEC 62271-100 §5.101



## Condition Indicators of T&D Switchgear – Integration of diagnostics

- A comprehensive data structure with underlying protocol is proposed to store, exchange and analyze any data gathered during a CB operation
- A distributed system for monitoring CBs with simple sensors or monitoring devices contributing to a common data structure is possible
- Data interoperability for heterogeneous data analysis (from different systems) in a common and coherent environment is ensured
- Models are described on how to apply this data structure to evaluate condition indicators and statistical analysis
- This data structure is aimed to be eventually implemented in IEC 61850
- This research is ongoing. Further development and applications are expected.



# Correlation Table

## 46 potential degradation mechanisms

Grouped by:

1. Control and auxiliary circuits
2. Mechanism
3. Operating Rod (insulation)
4. Interrupting chamber
5. Insulating-quenching medium
6. Primary circuit

|                 |   |   |
|-----------------|---|---|
| 1               | Control and auxiliary circuits  | Coil electrical failure   |
|                 | Control and auxiliary circuits  | High friction or sized coil release (mechanical)  |
|                 | Control and auxiliary circuits  | Coil release incorrect mechanical adjustment  |
|                 | Control and auxiliary circuits  | Auxiliary contacts electrical failure   |
| 2               | Control and auxiliary circuits  | Auxiliary contacts mechanical failure (deformation, linkage to aux contacts broken, ...)    |
|                 | Control and auxiliary circuits  | Broken or damaged pressure switch or pressure transducer                                    |
|                 | Mechanism   | Opening time out of tolerance   |
|                 | Mechanism   | Closing time out of tolerance   |
|                 | Mechanism   | Pole simultaneity > 1/6 T by opening - IPOB   |
|                 | Mechanism   | Pole simultaneity > 1/4 T by closing - IPOB   |
|                 | Mechanism   | Pole simultaneity > 1/6 T by opening - GOB  |
|                 | Mechanism   | Pole simultaneity > 1/4 T by closing - GOB  |
|                 | Mechanism   | not open or close on command (this is a major failure)                                      |
|                 | Mechanism   | operation without command (this is a major failure)   |
|                 | Mechanism   | Travel profile out of tolerances  |
|                 | Mechanism   | Improper damping in the mechanism   |
|                 | Mechanism   | Non charging motor or insufficient charging   |
|                 | Mechanism   | Limit switch wrongly adjusted   |
|                 | Mechanism   | Heating and anticondensation system malfunctioning  |
|                 | Mechanism   | No or insufficient lubrication  |
| Mechanism       | Mechanical wear   |   |
| Mechanism       | Spring related problem (relaxation / material degradation / ...)            |   |
| Mechanism       | External Oil leakage (hydraulic)/ Sealing not working                       |   |
| Mechanism       | Internal Oil leakage (hydraulic)/ Sealing not working                       |   |
| Mechanism       | No or insufficient linkage lubrication                                      |   |
| Mechanism       | Incorrect linkage adjustment (lose connection), wear, bending, mech damages |   |
| 3               | Operating Rod (insulation)  | Dielectric problem  |
|                 | Operating Rod (insulation)  | Mechanical problem  |
| 4               | Interrupting chamber  | Mechanical - Non correct position settings and or assembly                                  |
|                 | Interrupting chamber  | Mechanical degradation (guidings, gear, contacts)   |
|                 | Interrupting chamber  | Presence of metallic particles  |
|                 | Interrupting chamber  | Mechanical - Contact misalignment or damaged (deformed, broken, etc)                        |
|                 | Interrupting chamber  | Arcing contact erosion  |
|                 | Interrupting chamber  | Main contact path high resistance   |
|                 | Interrupting chamber  | Increase of commutation time, inability to commute the current (explosion risk).            |
|                 | Interrupting chamber  | Nozzle ablation   |
|                 | Interrupting chamber  | Degradation of chamber insulator / support insulator (porcelain, composite)/ Low insulation |
|                 | Interrupting chamber  | Restrike / reignition   |
| 5               | Insulating-quenching medium   | Low Insulation (dose or open end position) - Gas degradation (gas breaker)                  |
|                 | Insulating-quenching medium   | Low insulation - Oil degradation (oil breaker)  |
|                 | Insulating-quenching medium   | Gas leakage   |
| 6               | Insulating-quenching medium   | Vacuum lost (Vacuum breaker)  |
|                 | Primary circuit   | Loose overtight connection of terminal lug  |
|                 | Primary circuit   | Electrical breakdown  |
|                 | Primary circuit   | Failure of grading capacitor  |
| Primary circuit | Failure of closing resistors, Closing resistor not operating                |   |



# Correlation Table

## 39 Condition indicators

| Existing   | Basic | Intermediate | Advanced | n.a. | n.a. | n.a. | n.a. | n.a. | n.a. | n.a. | n.a. | n.a. | n.a. | n.a. |
|--|-------|--------------|----------|------|------|------|------|------|------|------|------|------|------|------|
| Timing of auxiliary contacts   |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Number of operations (counter)   |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Recharging time (of the operating mechanism)                             |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Number of recharges without operation (hydraulic)                        |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Coil voltage   |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Coil current profile   |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Opening time   |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Closing time   |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Motor Current Profile  |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Ambient Temperature (it is not a condition indicator, important to have) |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Cabinet temperature and temperature rise                                 |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Auxiliary Voltage  |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Heater Voltage / Current   |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Gas Pressure / Density   |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Gas leak (detection / rate)  |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Arcing time  |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Break time   |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Pre-arcing time  |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Make time  |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Cumulative interrupted current (I <sup>2</sup> t)                        |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Gas Dew point  |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Gas condition (purity, by-products SO <sub>2</sub> , CF <sub>4</sub> )   |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Oil condition (insulation)   |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Contact travel profile (position, pressure)                              |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Occurrence of re-ignitions or restrikes                                  |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Partial Discharge Measurement  |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Xray imaging   |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Infrared Thermography  |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Vibro acoustic analysis  |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Bounces of primary contacts while closing by out of service timing test  |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Static Contact Resistance  |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Dynamic Contact Resistance   |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Contact wipe (penetration of main contacts)                              |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Number of fault operations   |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Malfunctioning or alarm in controlled switching                          |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Grading capacitor - capacitance and tanδ                                 |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Circuit Breaker capacitance and tanδ                                     |       |              |          |      |      |      |      |      |      |      |      |      |      |      |
| Visual inspection  |       |              |          |      |      |      |      |      |      |      |      |      |      |      |

### Ranked as:

- Existing available parameters (now in a typical breaker)
  - What it is possible to achieve with existing available signals without any transducer/sensor
  - Effort: software, storage and communication if online.
- Basic/minimum
  - Every primary function covered. Independent from breaker technology.
  - Effort: adding the required sensors, non-intrusive, interpretation tool.
- Intermediate
  - Additional information to enhance the assessment of degradation mechanisms.
  - Effort: Installation of more complex sensors, extra wiring in the substation to connect the sensors, maybe intrusive. Synchronization requirements among remote signals acquired by different devices. More complex data processing and / or data interpretation
- Advanced
  - Best assessment possible adding little more accuracy or marginally important condition indicators or adding a condition indicator which is more difficult to install or assess.
  - Effort: Best sensor possible independently on the effort to install and assess it, deep understanding of the specific circuit breaker technology / design to get the best possible assessment. Most complex data processing and / or data interpretation tool.

# Correlation Table

For every crossing the correlation has been assigned

### Correlation level

|   |  |
|---|--|
| 3 | high correlation, main information               |
| 2 | intermediate correlation, additional information |
| 1 | low correlation, i.e. auxiliary information      |
| 0 | NO or not known correlation or not applicable    |

| Component                             | Potential degradation mechanisms/ <b>potential failure</b>                               | Timing of auxiliary contacts | Number of operations (counter) | Recharging time (of the operating) | Number of recharges without operation (hydraulic) | Coil voltage | Coil current profile | Opening time | Closing time | Motor Current Profile | Ambient Temperature (it is not a condition indicator, important to have) |
|---------------------------------------|--|------------------------------|--------------------------------|------------------------------------|---|--------------|----------------------|--------------|--------------|-----------------------|--|
| Control and auxiliary circuits        | Coil electrical failure  |                              |                                |                                    |   |              |                      |              |              |                       |  |
| Control and auxiliary circuits        | High friction or sized coil release (mechanical)   |                              |                                |                                    |   |              |                      |              |              |                       |  |
| <b>Control and auxiliary circuits</b> | <b>Coil release incorrect mechanical adjustment</b>                                      |                              |                                |                                    |   |              | ?                    |              |              |                       |  |
| Control and auxiliary circuits        | Auxiliary contacts electrical failure  |                              |                                |                                    |   |              |                      |              |              |                       |  |
| Control and auxiliary circuits        | Auxiliary contacts mechanical failure (deformation, linkage to aux contacts broken, ...) |                              |                                |                                    |   |              |                      |              |              |                       |  |
| Control and auxiliary circuits        | Broken or damaged pressure switch or pressure transducer                                 |                              |                                |                                    |   |              |                      |              |              |                       |  |

# IV. Tools and Criteria for lifecycle management

Chapter Leader: Nicolas GADACZ



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# Tools and criteria for lifecycle management - FMEA

## Failure mode and effects analysis

Very well known tool to identify failure modes and mitigate them during design

Link between potential failures (FMEA) and degradation mechanisms (matrix)

Link between potential causes (FMEA) and condition indicators (matrix)

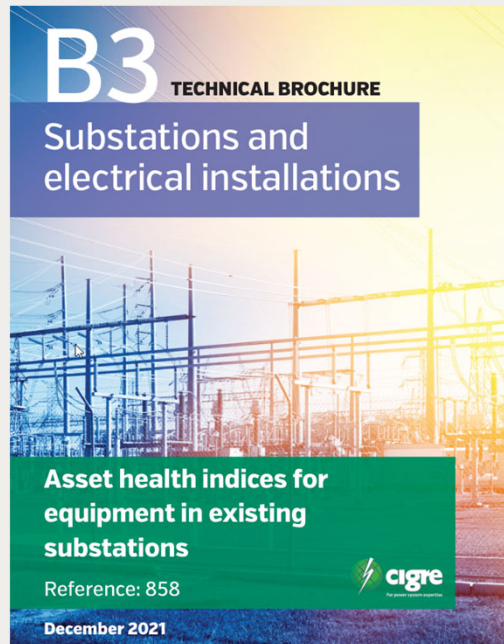
→ It can be done at utility level and used as a complementary tool for Health Index computation

| Sub-Assembly   |                        |                  |                     |                     |   | Functions  |          |           |      |                        |   |
|--|------------------------|------------------|---------------------|---------------------|---|--|----------|-----------|------|------------------------|---|
| Drive  |                        |                  |                     |                     |   | <ul style="list-style-type: none"> <li>Keep the fully open position</li> <li>Keep the fully closed position</li> <li>Must open and close with the defined timing and velocities</li> </ul> |          |           |      |                        |   |
| Drive Functions  |                        |                  |                     |                     |   | Drive Failures   |          |           |      |                        |   |
| The drive must <b>keep</b> the fully open position                 |                        |                  |                     |                     |   | The drive <b>does not keep</b> the open position   |          |           |      |                        |   |
| The drive must <b>keep</b> the fully closed position               |                        |                  |                     |                     |   | The drive <b>does not keep</b> the closed position   |          |           |      |                        |   |
| The drive must open and close with the defined timing and velocity |                        |                  |                     |                     |   | The drive <b>does not open and close</b> with the defined timing and velocity  |          |           |      |                        |   |
| FMEA rev.  | Potential Failure Mode | Potential Causes | Effects of Failures | Higher Level Effect | System Level Effect                             | Probability  | Severity | Detection | Risk | Further Investigations | Mitigation Requirements                               |
| 1.1  | Breakdown              | Gas density low  | Insulator damage    |                     | Interrupter does not act as "perfect" insulator | 2  | 4        | 1         | 8    | Surface quality        | Increased filling pressure and/or improve the sealing |

## Tools and criteria for lifecycle management – Health Index

How do we **get value** from condition indicators performances assessment?

How to **use data** gathered on a monitored switchgear in a relevant way?



Re-introducing, using and illustrating the concept of  
“Health Index” (HI) for Switchgear  
*As defined in TB 858*

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C. KOMIYA

## Tools and criteria for lifecycle management – Health Index

Purpose of the methodology: position each asset in this table

| SHI                      | Health Index [%] | Comprehension   |
|--------------------------|------------------|---|
| 1<br>Very good condition | 0-5              | Continue with inspect and test schedule.  |
| 2<br>Good condition      | 5-10             | Continue with inspect and test schedule.  |
| 3<br>Fair condition      | 10-25            | Intervention to be planned (Maintain, Refurbishment etc)                                      |
| 4<br>Poor condition      | 25-50            | Some scores are above caution level.<br>Expected life short, Replacement is needed            |
| 5<br>Critical condition  | 50-100           | Some scores are above warning level.<br>Can no longer be operated, immediate action is needed |

## Tools and criteria for lifecycle management – Health Index

8 steps to achieve a comprehensive SHI assessment:

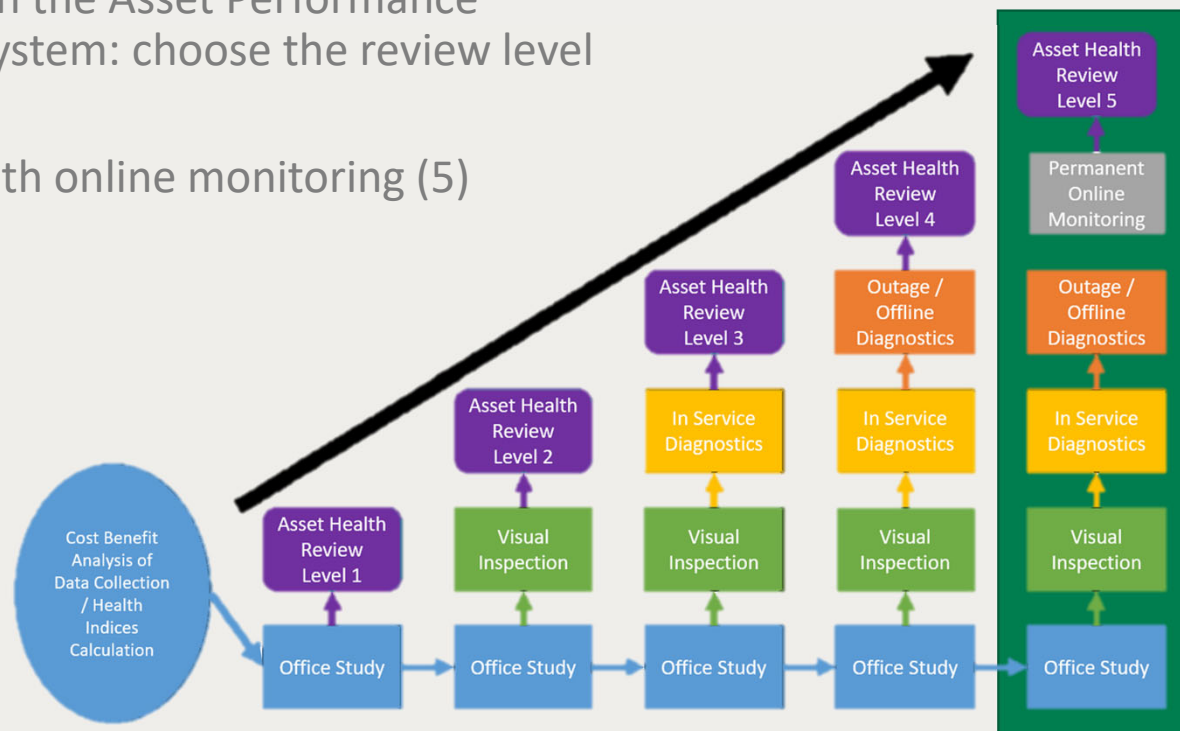




## Tools and criteria for lifecycle management – Health Index

For each asset in the Asset Performance Management System: choose the review level from 1 to 5

A3.43 scope: with online monitoring (5)



Scope of A3.43

## Tools and criteria for lifecycle management – Health Index

Choose a set of condition indicators that will be used to compute the Switchgear Health Index

### Recommendations:

- Select at least 1 condition indicator per primary function to get a relevant overall SHI
- Make sure you evaluate the detectability of each condition indicator (= easiness to detect a change in the condition indicator)

| Condition Indicator                   | Correlation to primary function | Detectability (score 1..10) |
|---------------------------------------|---------------------------------|-----------------------------|
| Make/Break/Arcing time                | Switching function              | 3                           |
| Contact resistance of primary path    | Carrying function               | 5                           |
| I2T recording                         | Switching/Carrying functions    | 3                           |
| Primary circuit insulation resistance | Insulating function             | 4                           |
| Gas leak rate                         | Switching function              | 2                           |
| Control circuit insulation resistance | Switching function              | 7                           |

*The example has been simplified for this presentation*

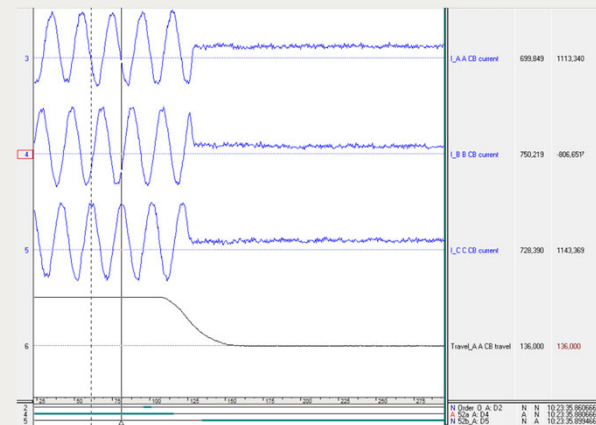
## Tools and criteria for lifecycle management – Health Index

Examples of data collection:

- Perform visual inspection of gas pressure or gas density, even if provided by the online monitoring system
  - Enables gas leak detection
  - Overpressure or insufficient gas level can also be detected
- Retrieve archive files from online monitoring systems, including alarm history, operation timing data, gas data on a regular basis



*An review level 5 does not mean visual inspection is not performed from time to time to complement online monitoring*



## Tools and criteria for lifecycle management – Health Index

In this simplified view, each condition indicator has been attributed a score based on its value compared to expected normal, alert and alarm values.

| Condition Indicator                         | Correlation to primary Function | Measured value         | Score |
|---|---------------------------------|------------------------|-------|
| Gas pressure                                | Insulation                      | 8.35 bar               | 0     |
| Gas density                                 | Insulation                      | 45 g/l                 | 0     |
| Gas leak rate                               | Insulation                      | 0.2%                   | 0     |
| Coil current (opening and closing)          | Control Circuit                 | 1.5 A                  | 1     |
| Coil resistance                             | Control Circuit                 | 38 ohms                | 1     |
| Number of operations                        | Mechanical Operations           | 2600                   | 1     |
| Main Contacts Opening speed                 | Mechanical Operations           | 3.0 m/s                | 2     |
| Arcing contact wear                         | Arcing contacts                 | 300 kA <sup>2</sup> .s | 2     |
| Spring recharging time (for each operation) | Spring mechanism                | 14 s                   | 2     |

*This table has been simplified for this presentation*

## Tools and criteria for lifecycle management – Health Index

For each primary function, the Health Index (HI) is computed and using the worst possible score, evaluated on a % scale. On this circuit breaker, the indicator is “poor condition”, and taking a look at each primary functions HI, it is possible to take mitigation actions on different levels:

- Act on the asset
  - Act on the primary function of the asset
- Take decisions based on knowledge of the current state of the asset

| Primary function      | Score | Worst possible score | HI (%) |
|-----------------------|-------|----------------------|--------|
| Insulation            | 2     | 8                    | 25%    |
| Control Circuit       | 2     | 8                    | 25%    |
| Mechanical Operations | 9     | 16                   | 57%    |
| Arcing Contacts       | 2     | 2                    | 100%   |
| Spring Mechanism      | 5     | 6                    | 84%    |

Overall SHI: 45% - “poor condition”

*This table has been simplified for this presentation*

# V. Compliance with Digital Substations data management

Chapter Leader: Andreas NENNING

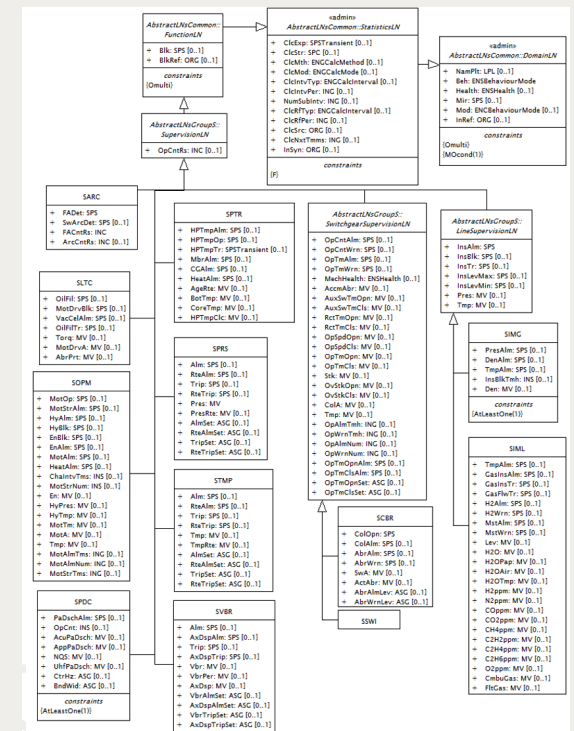


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# Standardized Communication Interface

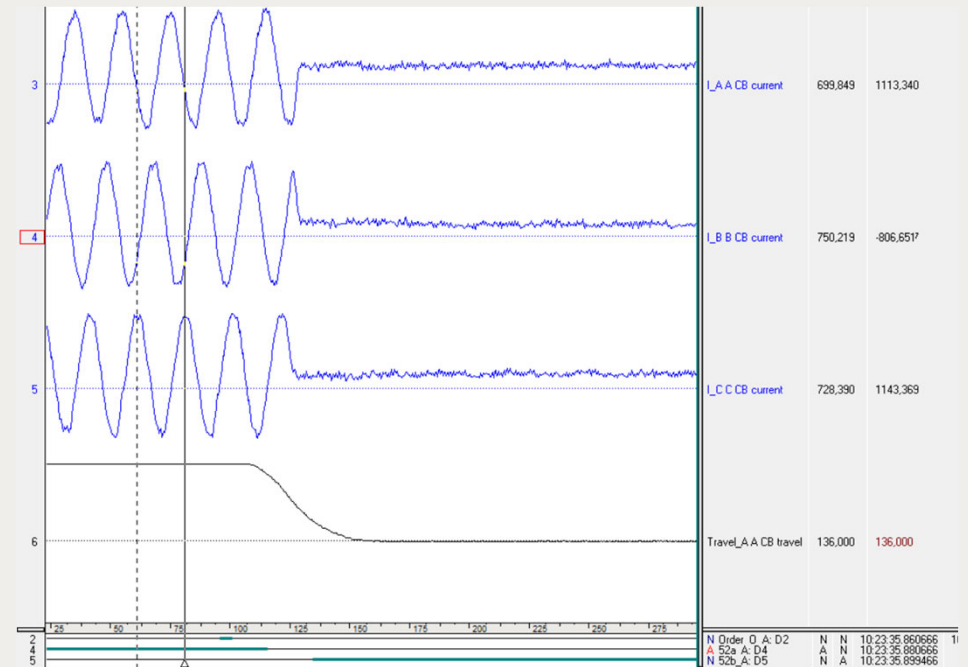
- Automation and Industry Standards
  - Profibus, Modbus, CANbus
- Dedicated Power Industry Standards
  - COMTRADE
  - Common Information Model (CIM)
  - IEC 61850





## COMTRADE files

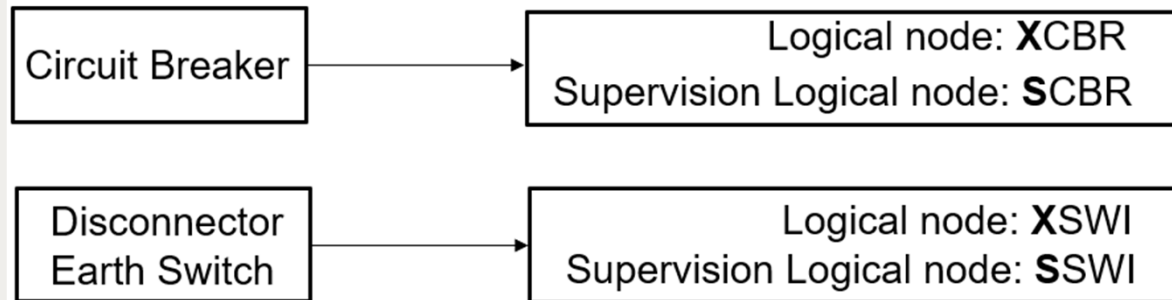
- COMTRADE stays for
  - Common format for transient data
- Used on Intelligent Electronic Devices (IED)
  - Disturbance / fault recorders
  - Monitoring devices
- Standardized
  - IEC 60255-24
  - IEEE C37-111



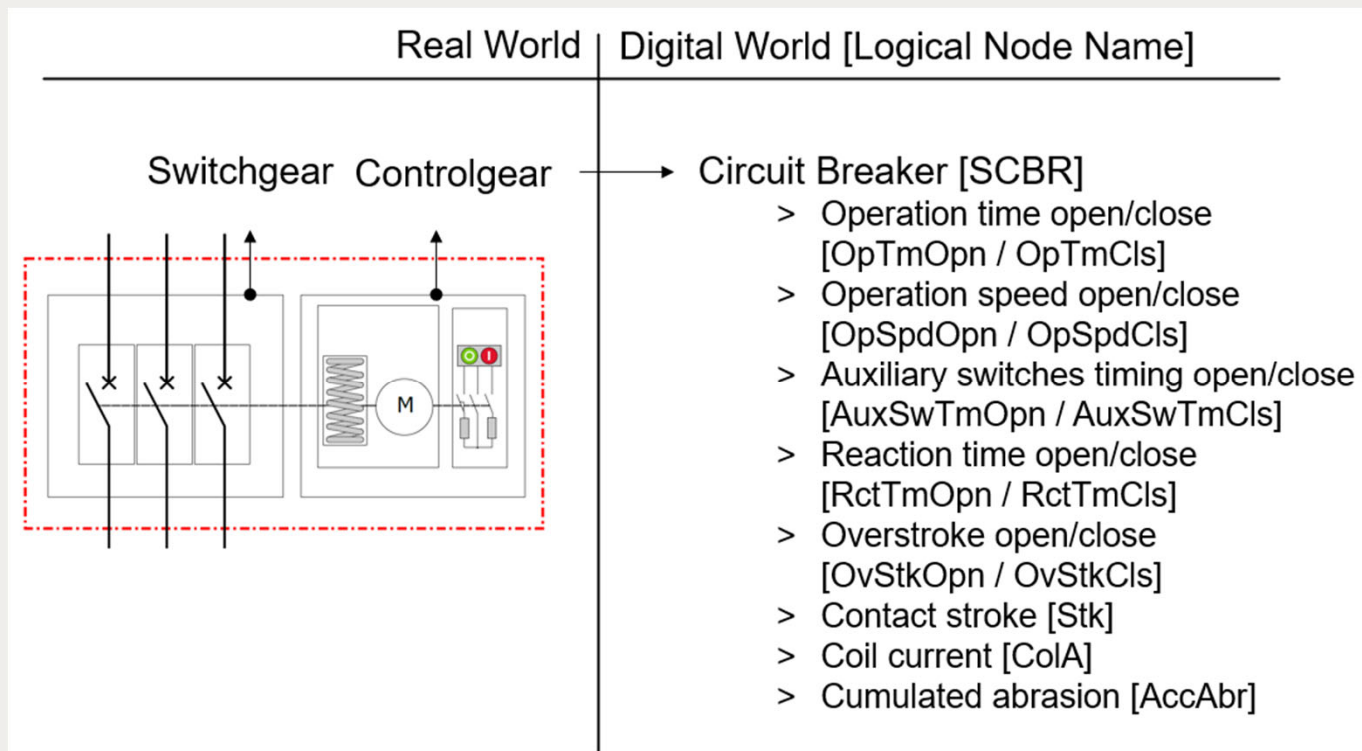
## IEC 61850

Standard series includes:

- Data models → called Logical Nodes (LN)
- Services
- System configuration language



## IEC 61850 – Current Implementation of LN SCBR



## Logical Node Evolution

- IEC Working Group 90-3
  - created extensions to Logical Nodes
- Extension to LN SCBR → SCBRExt
  - AbrHealthIx
  - OpHealthIx
  - TmpHealthIx
  - ArcTm
  - BreakTm
  - MakeTm

| SCBRExt   |
|---|
| + AbrCicMth: ENGAbractionCalculationMethod [0..1] |
| + AbrHealthIx: ENSHealthIndex [0..1]              |
| + AltnPos: DPS [0..1]                             |
| + ArcTm: MV [0..1]                                |
| + ArcTmAlm: SPS [0..1]                            |
| + ArcTmAIs: ASG [0..1]                            |
| + BreakTm: MV [0..1]                              |
| + BreakTmAlm: SPS [0..1]                          |
| + BreakTmAIs: ASG [0..1]                          |
| + BreakTmWrn: SPS [0..1]                          |
| + BreakTmWrs: ASG [0..1]                          |
| + ConTrvTmCls: MV [0..1]                          |
| + ConTrvTmOpn: MV [0..1]                          |
| + EETmp: MV [0..1]                                |
| + HealthIx: ENSHealthIndex [0..1]                 |
| + MakeTm: MV [0..1]                               |
| + MakeTmAlm: SPS [0..1]                           |
| + MakeTmAIs: ASG [0..1]                           |
| + MakeTmWrn: SPS [0..1]                           |
| + MakeTmWrs: ASG [0..1]                           |
| + OpHealthIx: ENSHealthIndex [0..1]               |
| + OpTmClsWrn: SPS [0..1]                          |
| + OpTmClsWrs: ASG [0..1]                          |
| + OpTmOpnWrn: SPS [0..1]                          |
| + OpTmOpnWrs: ASG [0..1]                          |
| + PreArcTm: MV [0..1]                             |
| + RignCntRs: INC [0..1]                           |
| + TmLstOpn: INS [0..1]                            |
| + TmpHealthIx: ENSHealthIndex [0..1]              |

# VI. User experiences of end-of-life T&D switchgear

Chapter Leader: Alexander HERRERA



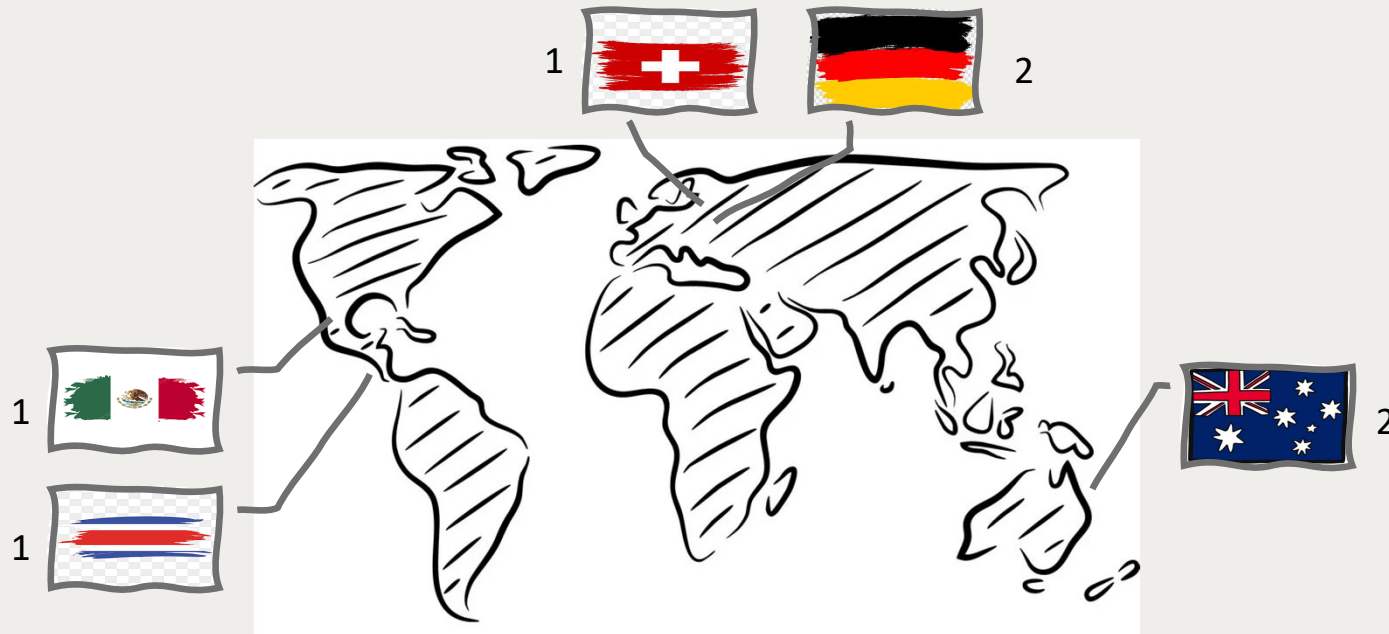
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## User's experiences of end-of-life of T&D switchgear

Interviews TSO and DSO from different parts of the world

7 Utilities interviewed until now



## User's experiences of end-of-life of T&D switchgear

Interview structured around the following main points:

- Monitoring systems
- Maintenance strategy
- End-of-life decisions
- Asset performance process
- Future trends
- Next steps



# User's experiences of end-of-life of T&D switchgear

## Example of questions asked

1. Please describe your asset fleet. [Kind of assets: transformers, CB, overhead lines, ...]
2. Can you provide some more details about your switchgear? [Amount, Age, CB types, Insulation medium, Avg. amount of CB operations per year]
3. Do you perform offline monitoring or condition assessment measurements on switchgear? [What test methods? Timing tests, Contact Resistance, Motion analysis, SF6; How often?, on which kind of circuit breakers, protecting which kind of assets]
4. Do you use online and offline monitoring systems together? [Motivation? How do you decide which approach is used on which asset?]
5. Do you have a maintenance strategy in place? [What kind? Run to failure, time-based, condition-based, predictive, ...]
6. Do you have end-of-life experience with your assets? [% of assets reaching end-of-life every year, ...]
7. Do you have an Asset Performance Process in place? [e.g. Inventory - Assess Condition – Determine Health Index – Maintain / replace, ...]
8. Do you use some kind of “Health Index” within this process? [How do you calculate such index]

## Main outcomes

- Condition Based Maintenance & on-line monitoring applied to Transformers and GIS
- Time Based Maintenance is still quite common for Switchgear.
- Condition Based Maintenance mainly relying on periodic Off-line periodic diagnostic.
- On-line monitoring systems only installed on critical assets with strategic importance
- Main concern: monitoring system life-time shorter than asset life-time (factor2 )
- Beside specific asset replaced based on condition, End-of-life decision is mainly driven by the asset age:
  - 40 years average
  - 60 years for GIS application
  - 20-25 years for secondary equipment
- Asset performance process is different from every company, still in learning phase with frequent changes and upgrades

# VII. Future needs and trends

Chapter Leader: Javier MANTILLA



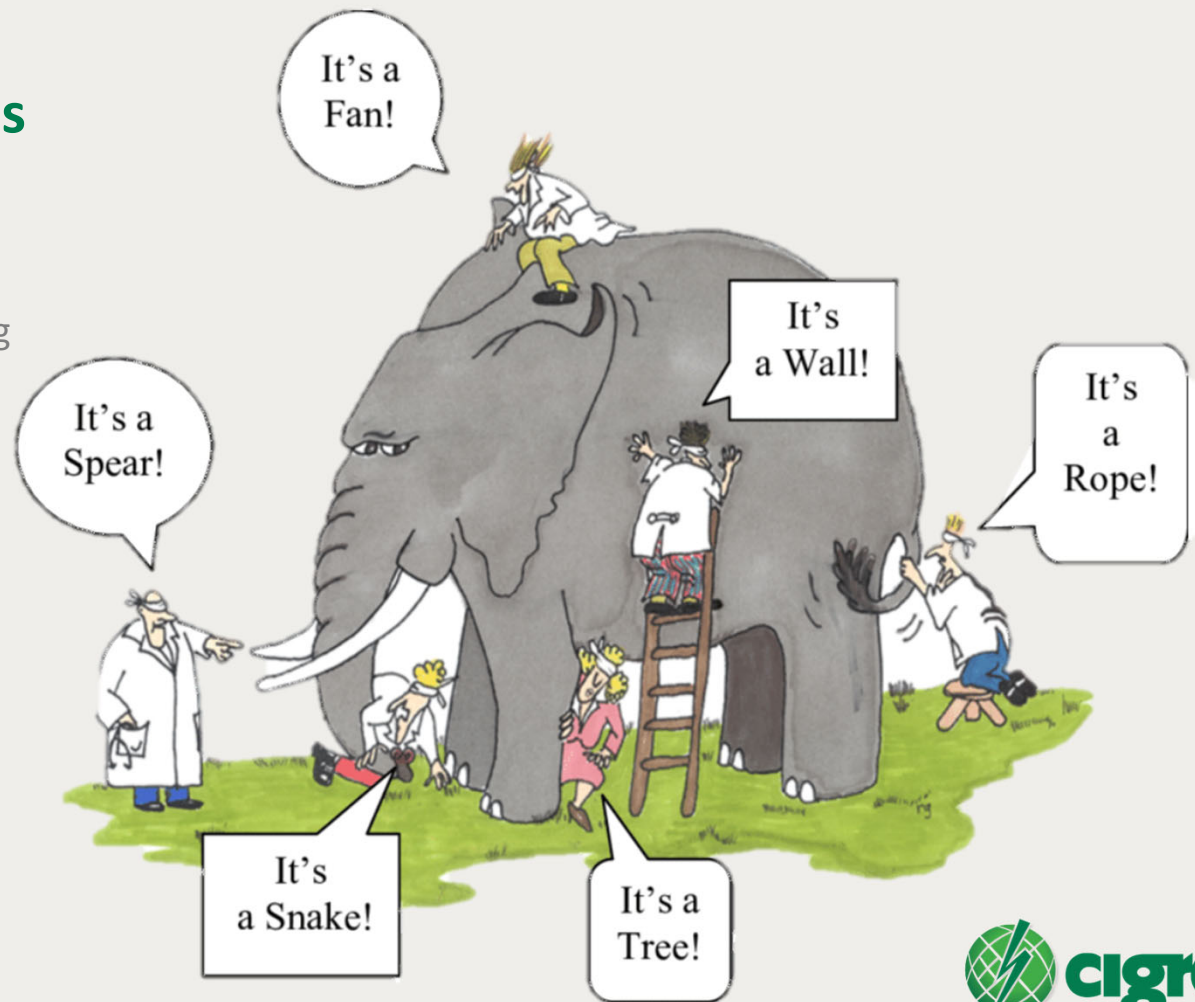
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## Future Needs and Trends

### Artificial Intelligence

Use of AI in data analysis and interpretation in condition monitoring



# Future Needs and Trends

## Data Management

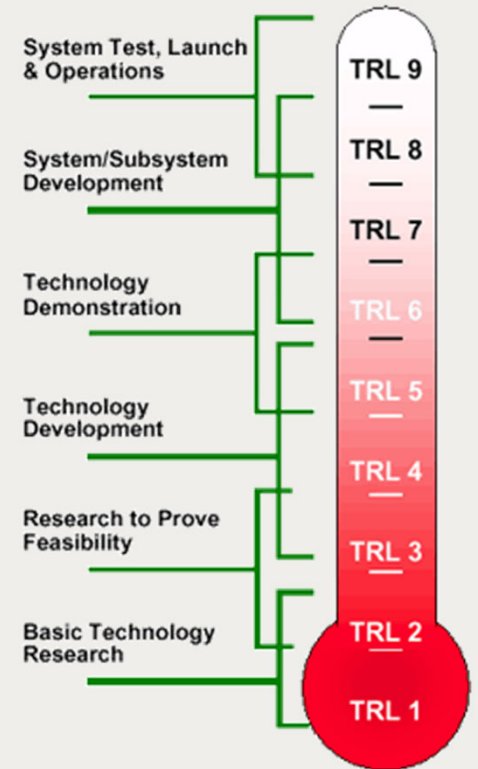
- i. Availability, collection, processing and selection:
  - The amount of information, formats and frequency will keep being a variable. Hardware and storage capacity will be a challenge.
  - Exhaustive data collection. Strict requirements (measured quantities, sampling frequency, storage, etc.) defined according to the application.
  - Increased availability of historical data for training AI and ML models with higher accuracy requirements.
- ii. Literacy
  - Increase literacy in AI and ML applications in power systems as they become widespread.
- iii. Governance
  - Established structure and regulations constantly evolving to accommodate new data and applications.
- iv. Legacy
  - More efforts and tools required as AI penetrates all aspects of the T&D industry.



# Future Needs and Trends

## Machine Learning

- i. The main challenge addressed is the constant evolutive nature to the tools (e.g. software, hardware) and the perceived and real level of maturity that could be asymmetric depending on the application.
- ii. The tools use and acceptance also present a challenge. What is good today might/likely not be tomorrow. Risk of confusion...



# Future Needs and Trends

## Cybersecurity

- i. Cybersecurity
  - Power systems must be resilient to cyber-attacks of different nature, defined in the STRIDE threat model.
- ii. Data collection and storage
- iii. Others/ongoing...

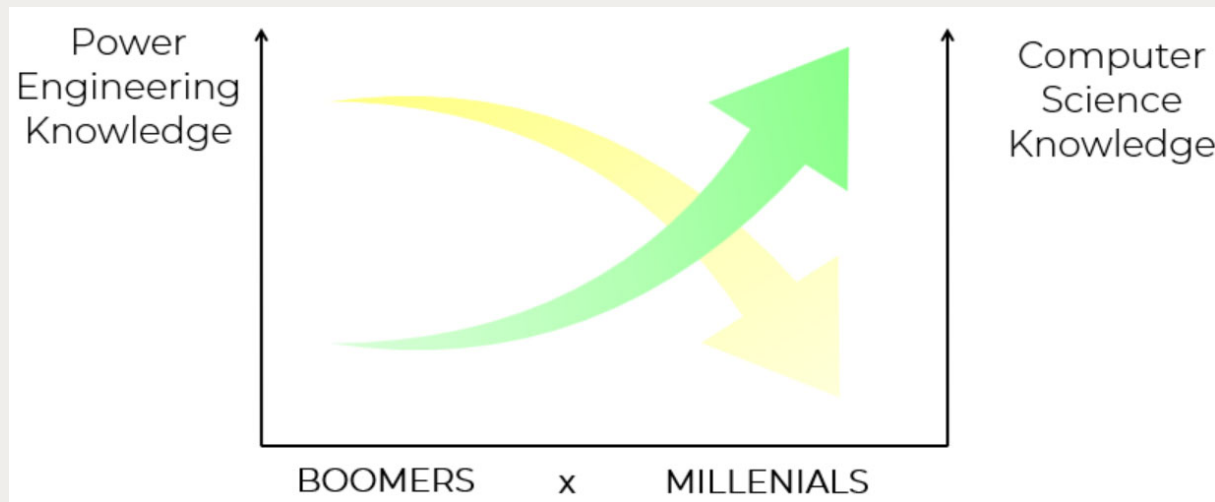
**Top 10 industries targeted 2019 vs. 2020**  
Top 10 industries ranked by attack volume, 2020 vs. 2019 | Source: IBM Security X-Force

| Sector                | 2020 rank | 2019 rank |
|-----------------------|-----------|-----------|
| Finance and insurance | 1         | 1         |
| Manufacturing         | 2         | 8         |
| Energy                | 3         | 9         |
| Retail                | 4         | 2         |
| Professional services | 5         | 5         |
| Government            | 6         | 6         |
| Healthcare            | 7         | 10        |
| Media                 | 8         | 4         |
| Transportation        | 9         | 3         |
| Education             | 10        | 7         |



## Future Needs and Trends

Expertise renewal



*'The industry environment has changed radically in the last years. There used to be a large powerful workforce and a depth of knowledge with limited computer power. Now there are large powerful computers and a small workforce with a limited depth of knowledge' [TB 737]*

## Future Needs and Trends

### Ethics

There is not yet consensus on what constitutes “Ethical AI”: just as there are very many ethical schools in philosophy, each of which with their own definition of what is “ethical”.

Main topics addressed:

- i. Privacy
  - Applications of AI techniques to power systems must comply with strict data privacy requirements to prevent all possible sorts of data breaches.
- ii. Monopolistic AI
- iii. Ownership (Web 3.0)
- iv. Environmental
- v. Others/ongoing...



## Outlook

- 1st Technical Brochure Draft by May 2024
- Presence at Paris Session 2024

| Milestone                                 | Planned  | Forecast   | Actual Date |
|---|----------|------------|-------------|
| Initial Approval from Technical Committee |          |            | Nov 2018    |
| Final Draft TB for SC review              | Jun 2021 | Dec 2022   |             |
| Electra Article                           | Sep 2021 | Mar 2023   |             |
| Final draft                               | Dec 2021 | June 2023  |             |
| Technical Brochure published              | Mar 2022 | Dec 2023   |             |
| Tutorial Presentation                     | Jun 2022 | March 2024 |             |

# Q&A session

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