



# **Operational Flexibility of Large Turbine Generators**

**a message to  
our industry from ...**

**Electric Machinery  
Committee Task Force ....**

**Robert Thornton-Jones  
John Yagielski  
Lon Montgomery**

**Brush Electrical Machines  
GE Power  
Siemens Energy**





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**“Coordination of Grid Codes and Generator Standards:  
Consequences of Diverse Grid Code Requirements on  
Synchronous Machine Design and Standards”**



# Operational Flexibility of Large Turbine Generators

- IEEE Task Force Members include Generator Owners, Manufacturers, TSOs, Regulators & Consultants, ...
- ... who are to prepare a report recommending improvements and harmonisations to:
  - 1. Generator Standards IEC60034 & IEEE C50.13.
  - 2. Grid Codes

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# Operational Flexibility of Large Turbine Generators

## CONCLUSION:

Cigré, IEC & IEEE must cooperatively pursue describing required attributes of desired operational flexibility ... to include:

- duty cycles (start-stops, MW-MVAR load cycles)
- weighted average efficiency

# Operational Flexibility of Large Turbine Generators

## Operational Flexibility Attributes being discussed:

- Voltage-frequency operating ranges and durations
- Reactive power capability
- Generator short-circuit ratio (SCR)
- Rate of Change of Frequency (RoCoF) withstand capability
- Fault ride through
- Excitation voltage ceiling factor
- Auto-reclosing
- Power output as function of frequency



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**See presentations by Luis Rouco & John Yagielski**

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- Auto-reclosing
- Power output as function of frequency
- **duty cycles**
- **weighted average efficiency**

A large, thick red arrow pointing from the top right towards the bottom left, highlighting the last two items in the list.

**Added Topics**



# Operational Flexibility of Large Turbine Generators

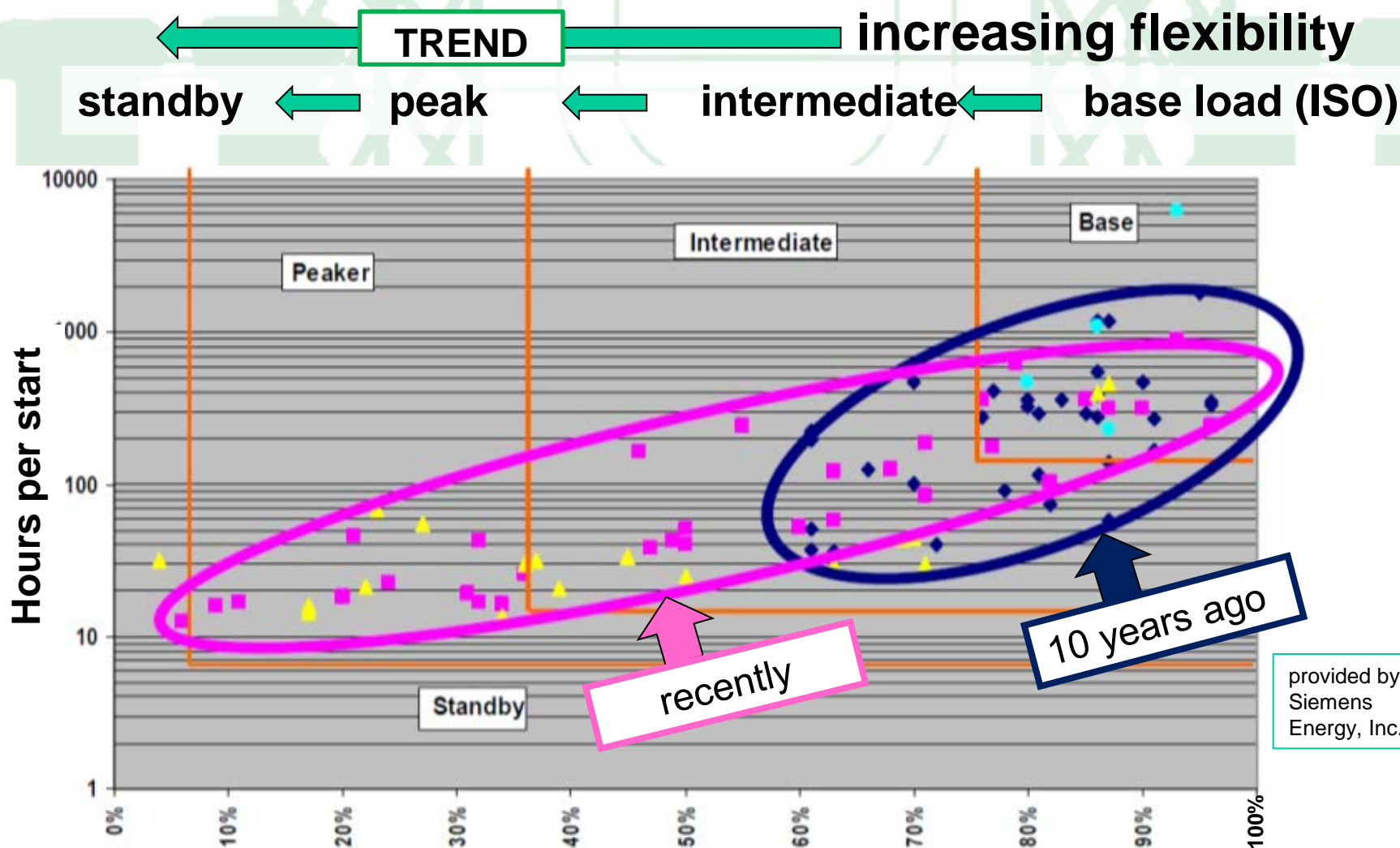
Operational Flexibility Attributes being discussed:

➤ **duty cycles**



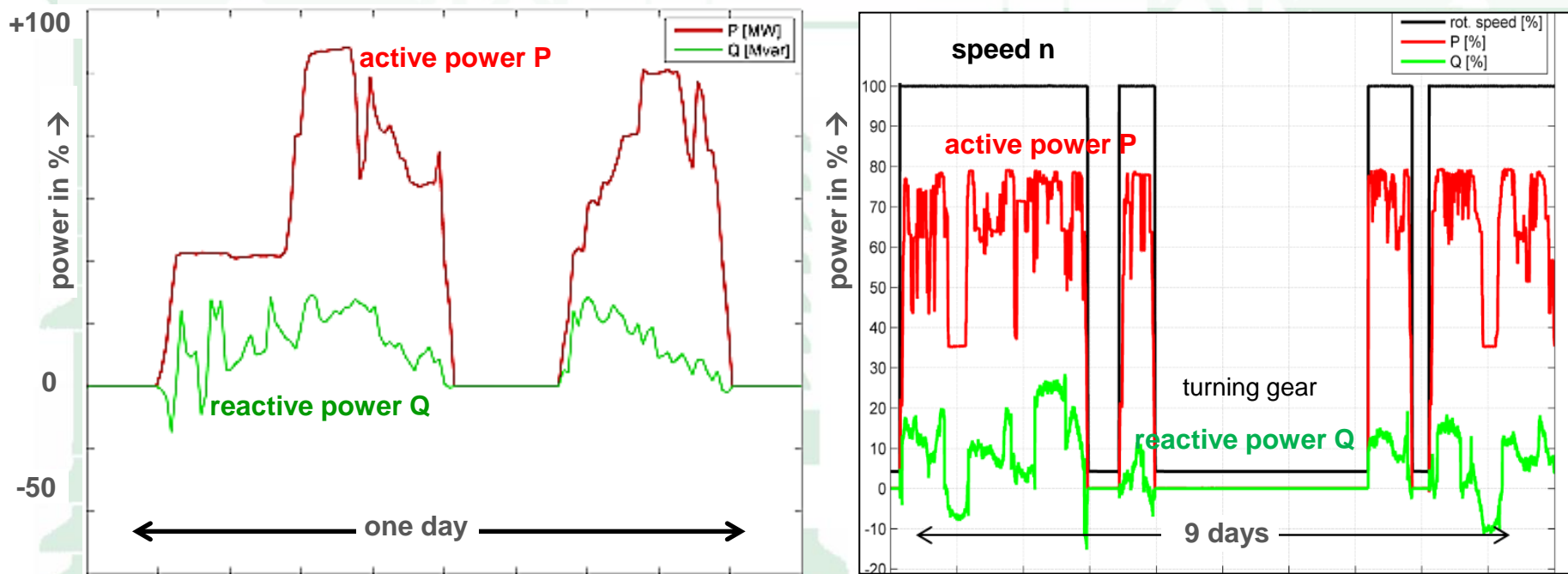


# Operational Flexibility of Large Turbine Generators



# Operational Flexibility of Large Turbine Generators

## Changing speed & MW-MVAR in typical daily grid demand profile



- Several start-stops / day & week depending on renewable energy production
- Fast & frequent steps in MW to balance weather dependent renewable energy
- Continuous MVAR variation to stabilize fluctuating grid conditions

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# Operational Flexibility of Large Turbine Generators

Excerpt about **duty cycles** from IEC 60034-1 ...

## 4.1 Declaration of duty

It is the responsibility of the purchaser to declare the duty. The purchaser may describe the duty by one of the following:

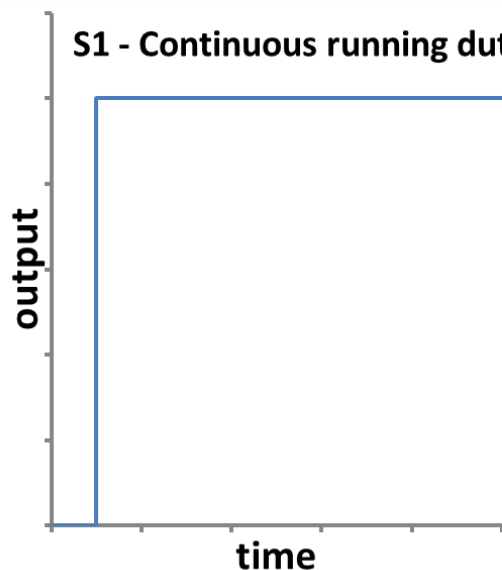
- a) numerically, where the load does not vary or where it varies in a known manner
- b) as a time sequence graph of the variable quantities
- c) by selecting one of the duty types S1 to S10 that is no less onerous than the expected duty.

# Operational Flexibility of Large Turbine Generators

**Excerpt about duty cycles from IEC 60034-1 ...**

**c) by selecting one of the duty types S1 to S10 that is no less onerous than the expected duty .....**

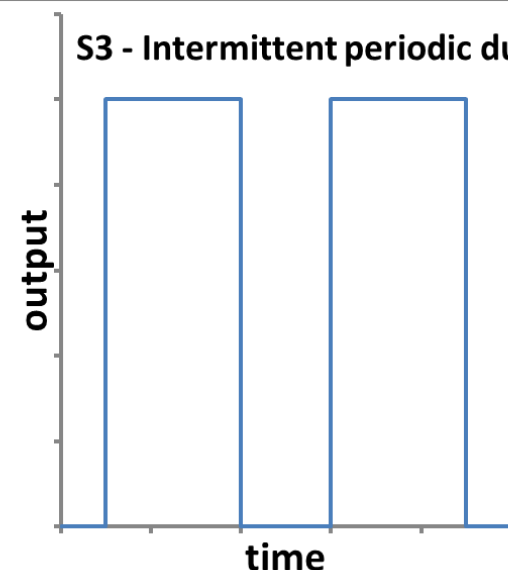
**S1 - Continuous running duty**



**S2 - Short-time duty**



**S3 - Intermittent periodic duty**

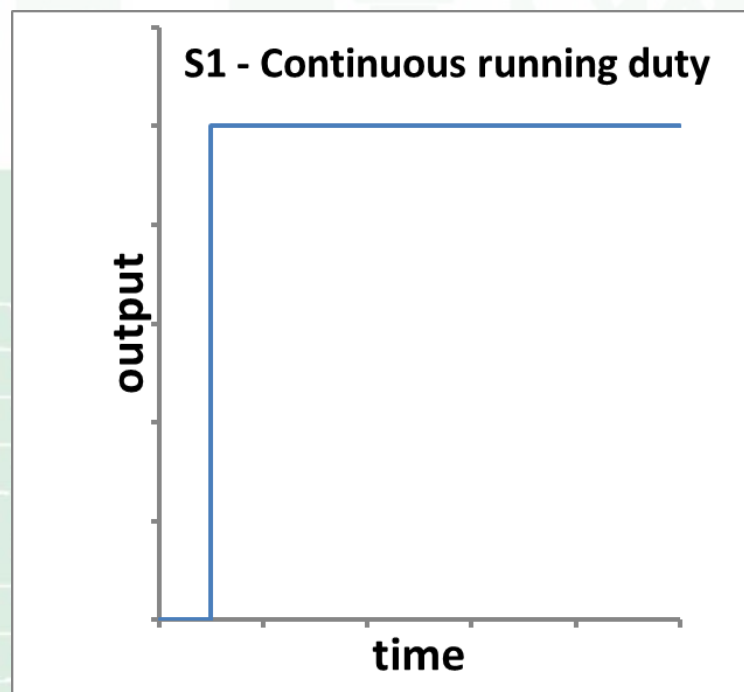




# Operational Flexibility of Large Turbine Generators

**Excerpt about duty cycles from IEC 60034-1 ...**

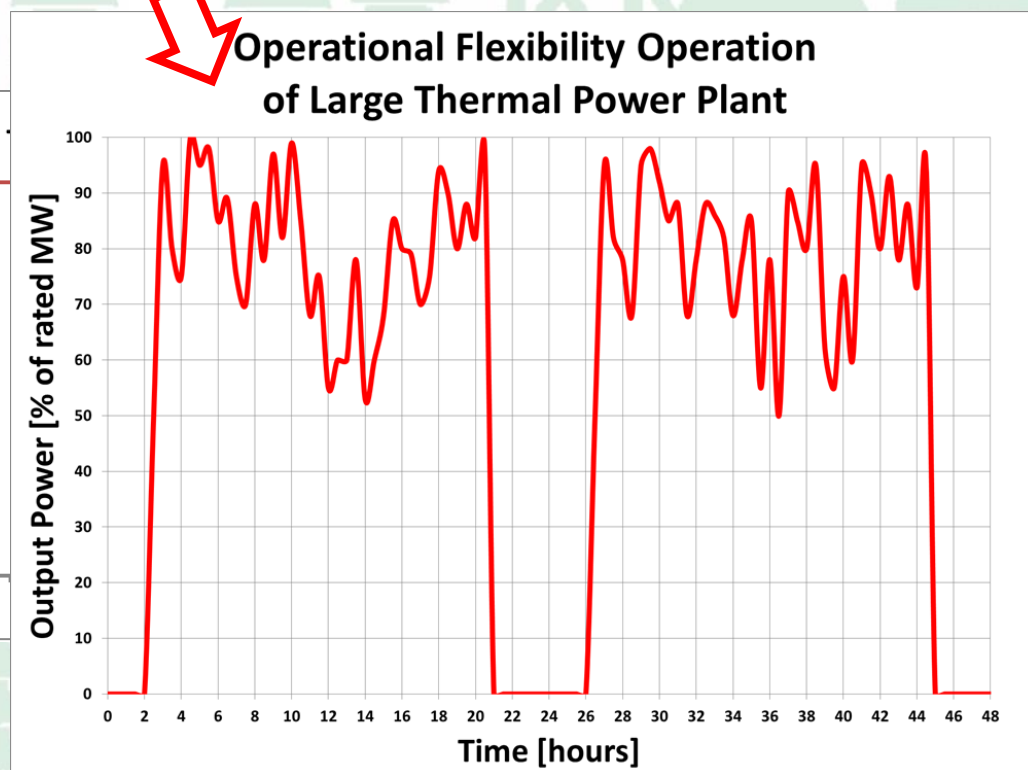
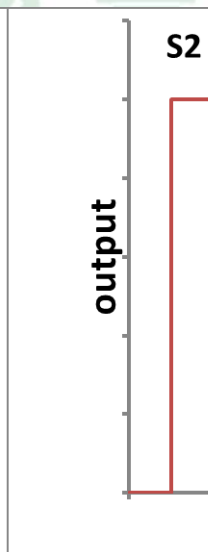
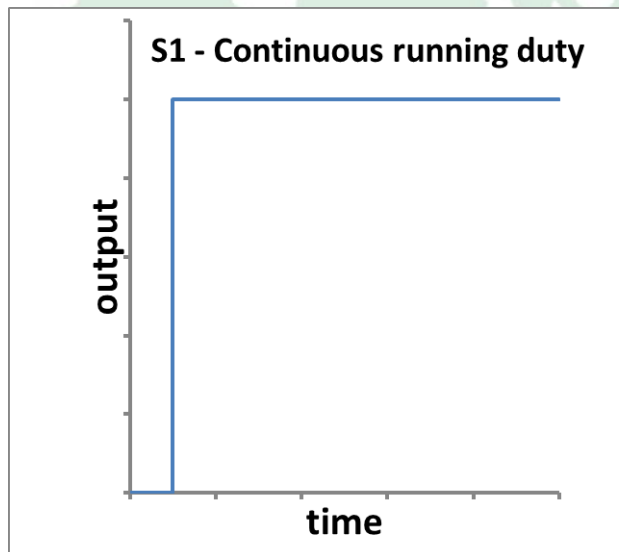
**Where the purchaser does not declare a duty, the manufacturer shall assume that duty type S1 (continuous running duty) applies.**



# Operational Flexibility of Large Turbine Generators

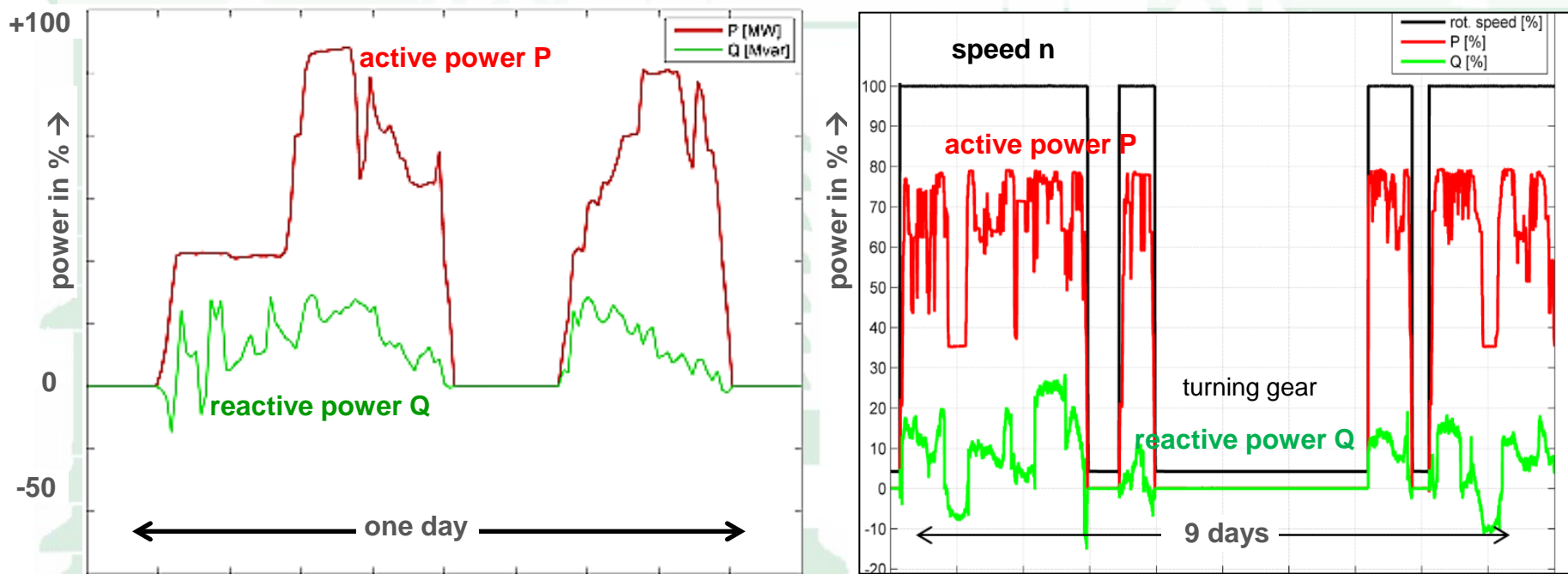
**Excerpt about duty cycles from IEC 60034-1 ...**

**b) as a time sequence graph of the variable quantities  
..... perhaps something like this ....**



# Operational Flexibility of Large Turbine Generators

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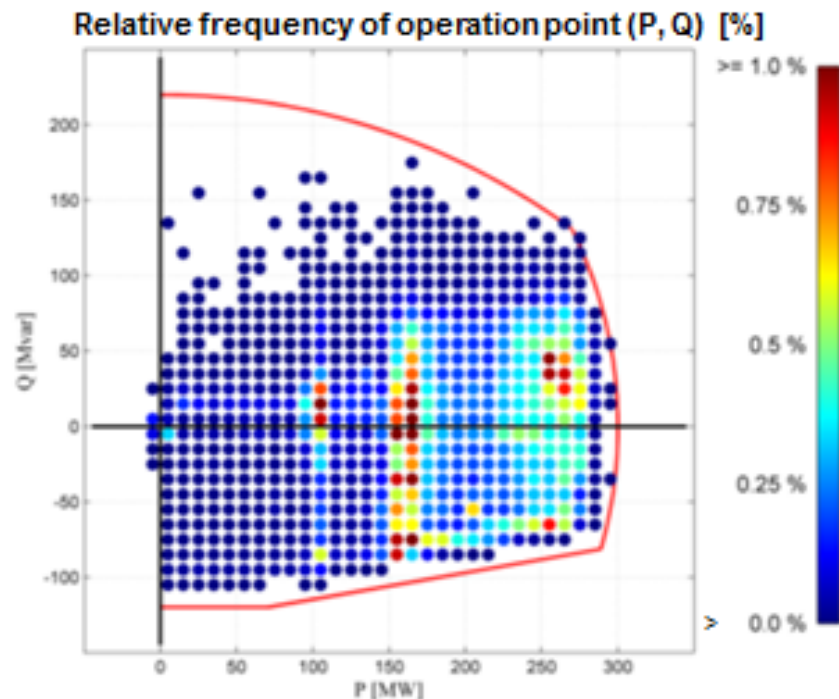
Operational Flexibility Attributes being discussed:

➤ **weighted average efficiency**



# Operational Flexibility of Large Turbine Generators

One specific generator



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- High number of start-stop cycles
- Operation in whole released capability range (& infrequently at rated load)
- High share of reactive power for grid stabilization
- Full use of under-excitation capability because of capacitive grid demands

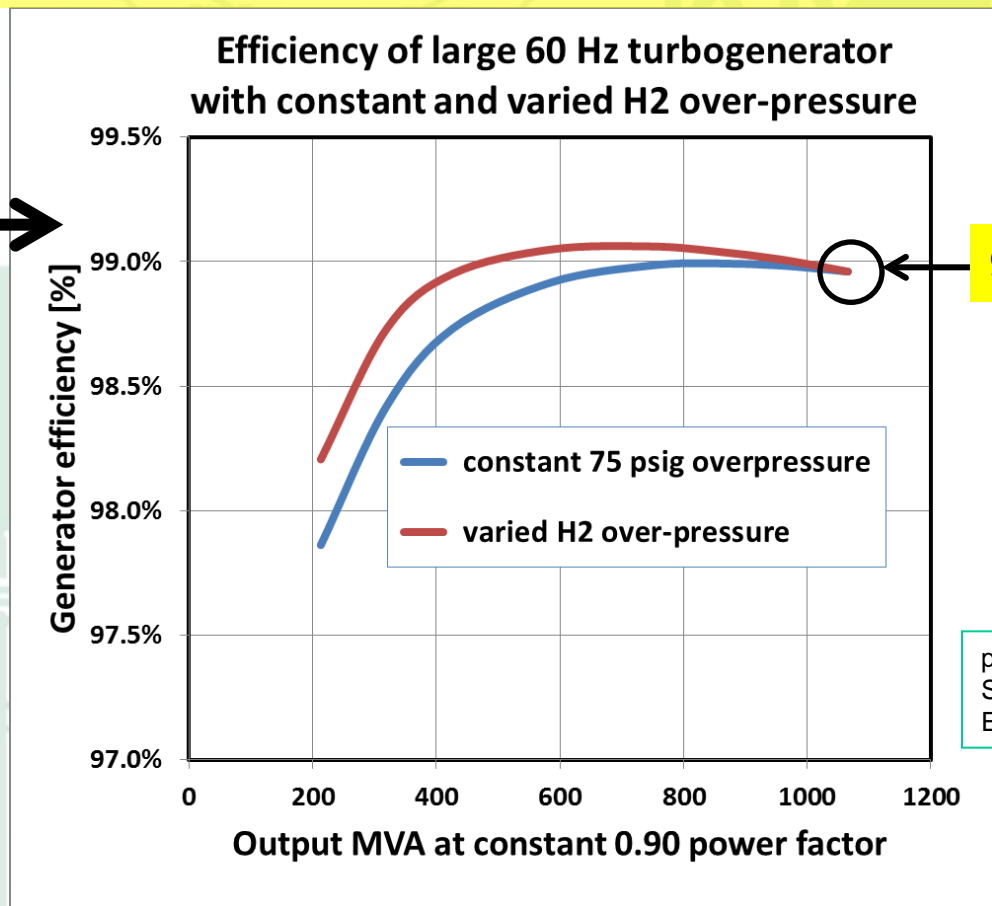
**Increased demand on highly flexible  
load operation of conventional power plants**

# Operational Flexibility of Large Turbine Generators

Possibility for flexible operation to increase efficiency:

- Variable operation with fixed H2 over-pressure
- Variable operation with varied H2 over-pressure

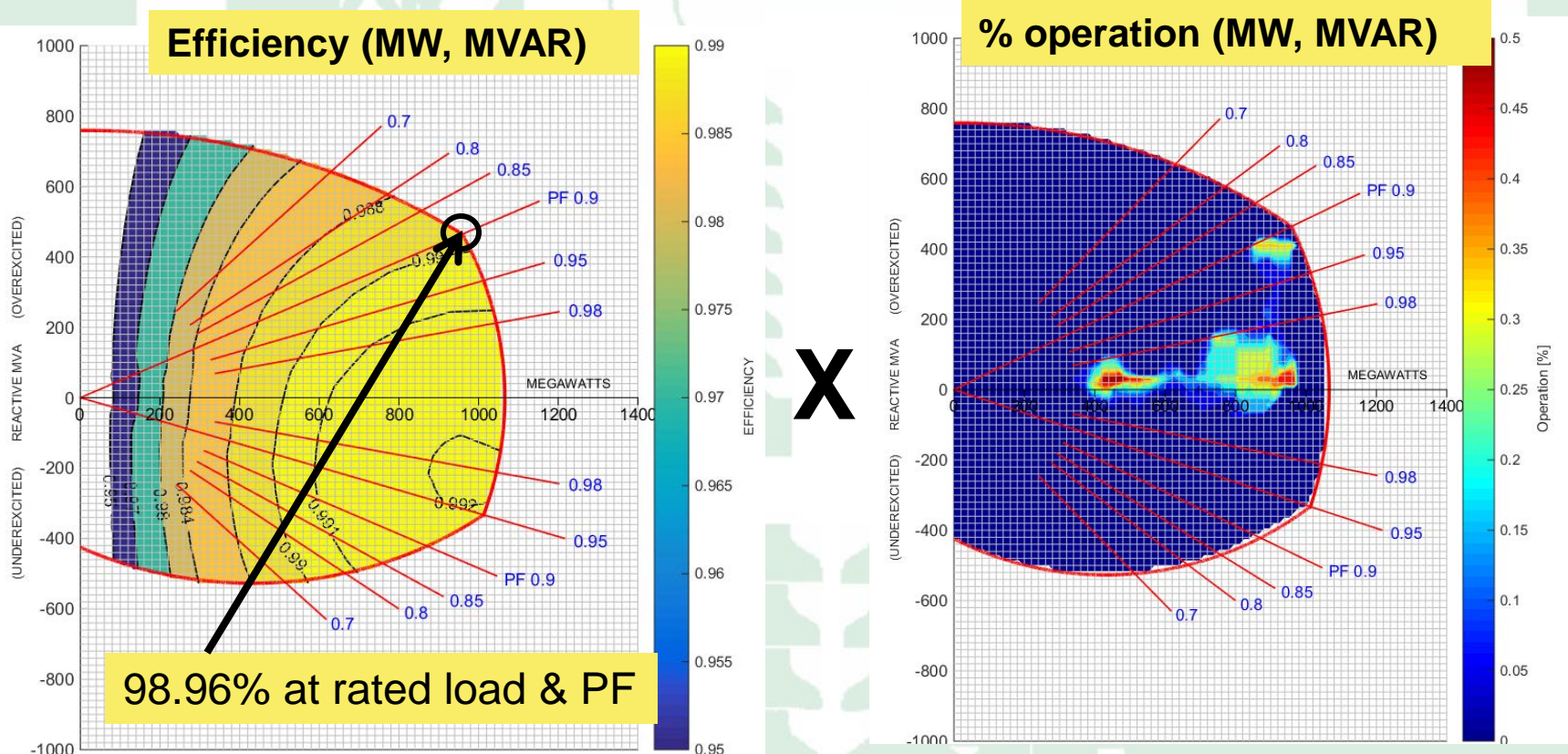
lower part load losses with varied H2 overpressure



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# Operational Flexibility of Large Turbine Generators

## Weighted average efficiency with fixed H2 overpressure



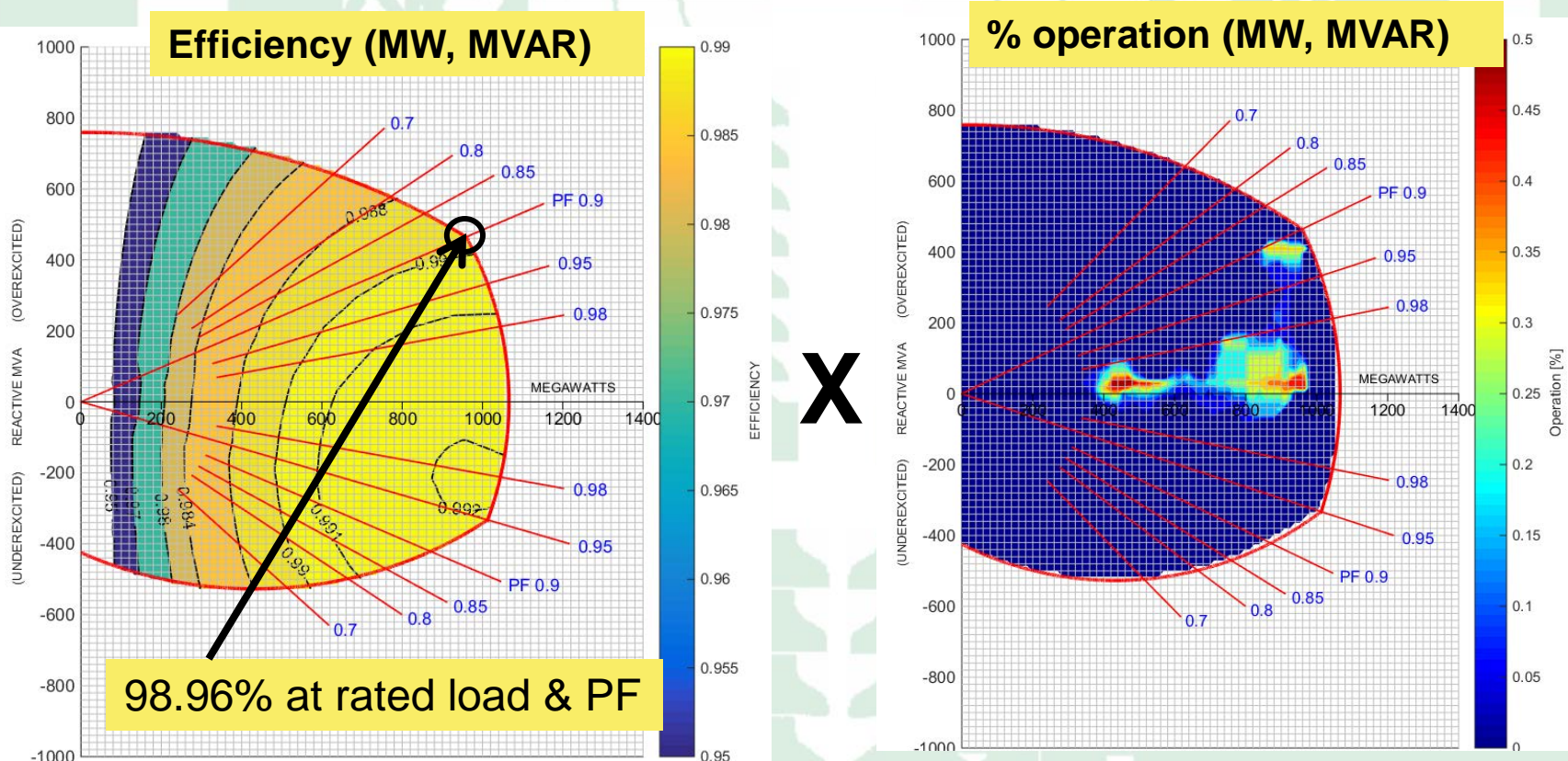
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**= 99.08% weighted average efficiency**



# Operational Flexibility of Large Turbine Generators

## Weighted average efficiency with fixed H2 overpressure

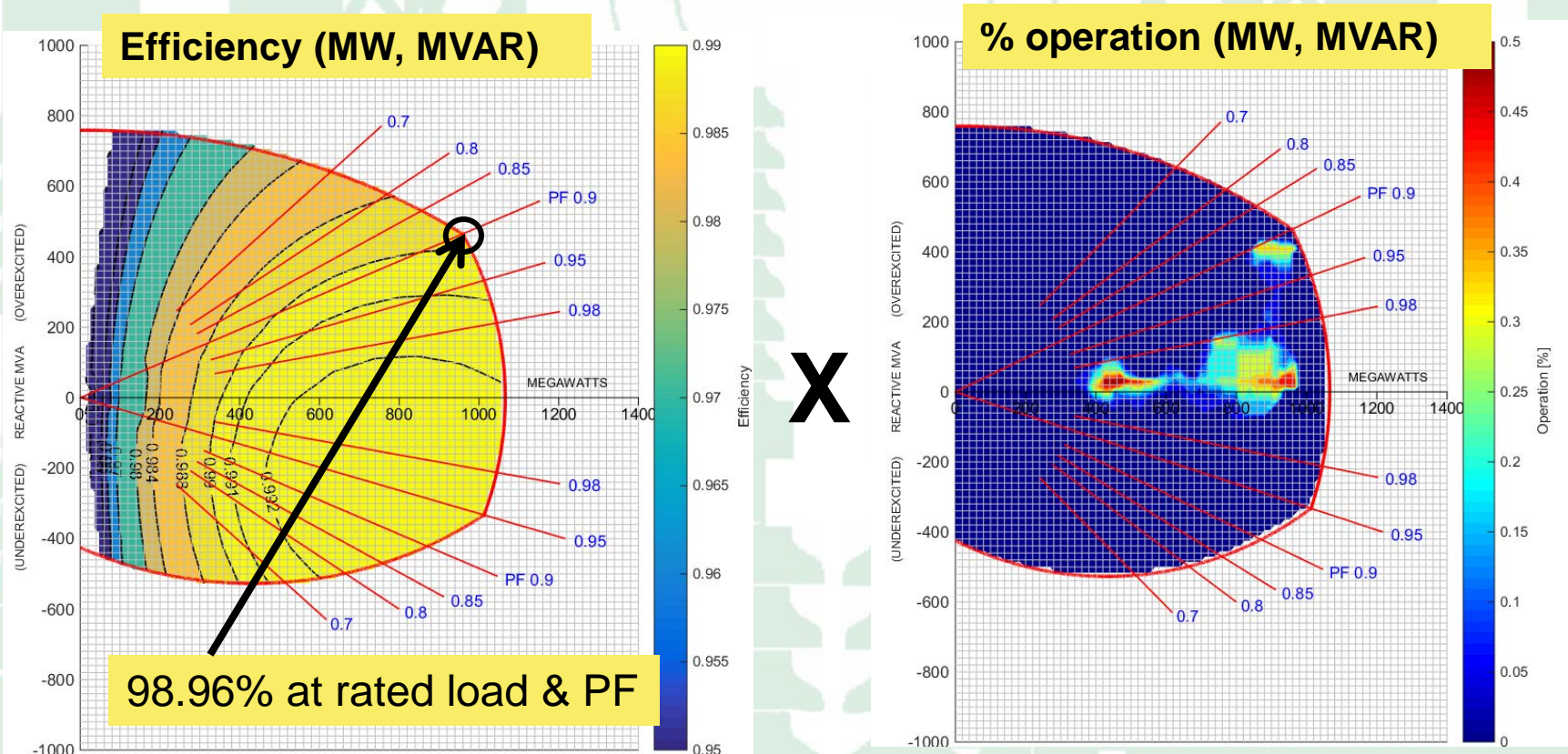


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# Operational Flexibility of Large Turbine Generators

## Weighted average efficiency with varied H2 overpressure



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= 99.17% weighted average efficiency



# Operational Flexibility of Large Turbine Generators

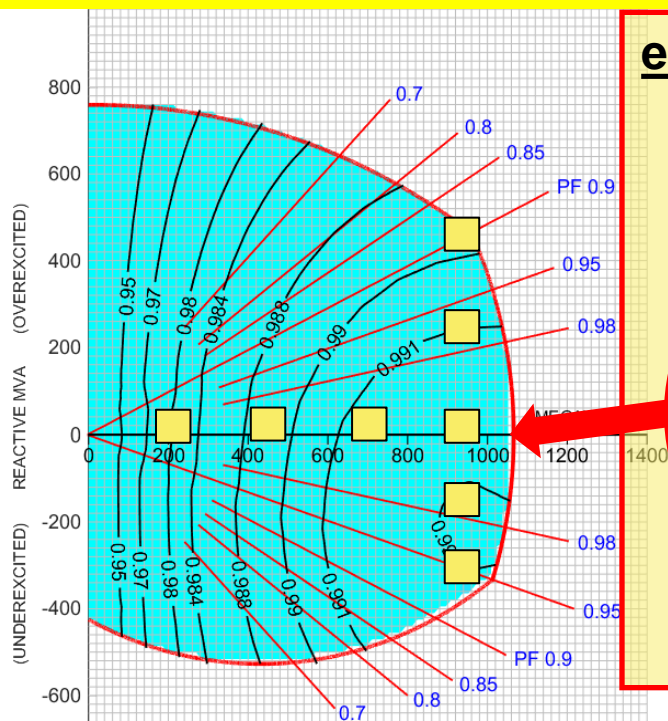
**Consider: Amend turbogenerator standards to allow specification of several operating points at which efficiency is to be quoted, with % weightings for each point by agreement**

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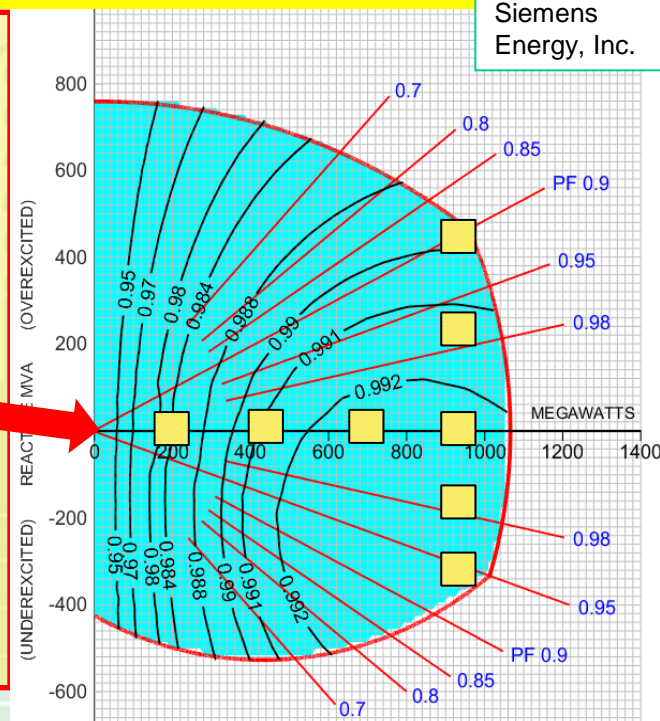
example:

**specify % weights  
for 8 points**

			5
			10
5	20	31	22
			5
			2



fixed H2 pressure @ 75 psig:  
99.06% weighted average efficiency



varied H2 pressure @ 75 - 5 psig:  
99.17% weighted average efficiency





# Operational Flexibility of Large Turbine Generators

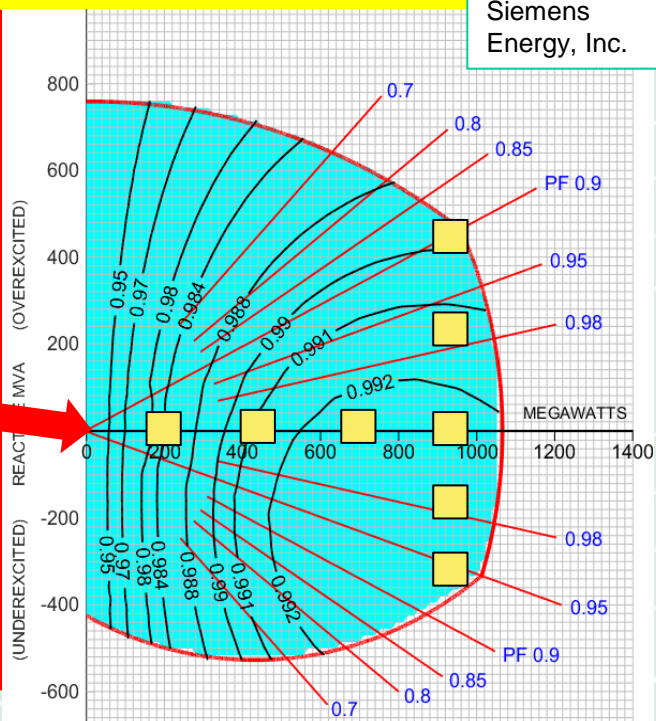
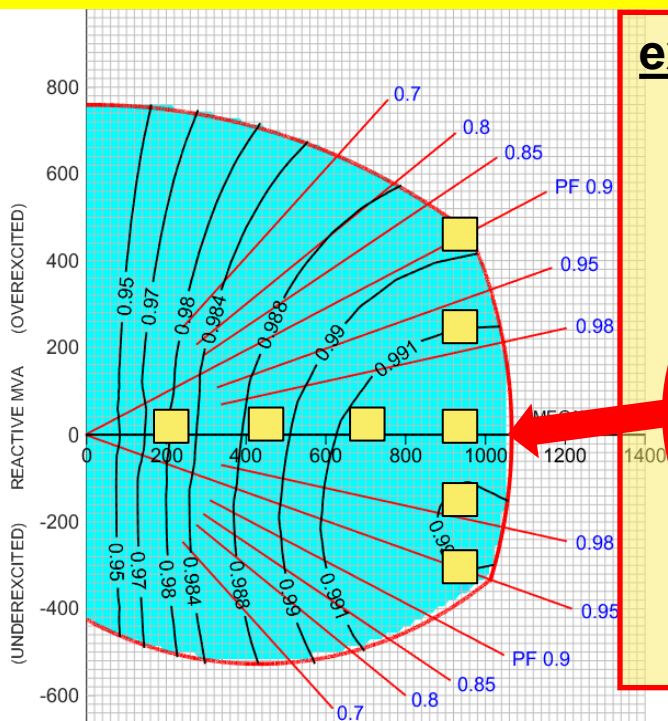
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fixed H2 pressure @ 75 psig:  
99.06% weighted average efficiency

varied H2 pressure @ 75 - 5 psig:  
99.17% weighted average efficiency

**≈ 800 kW green difference**

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## CONCLUSION:

Cigré, IEC & IEEE must cooperatively pursue describing required attributes of desired operational flexibility ... to include:

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