

# CIGRE US National Committee 2013 Grid of the Future Symposium

## Planning the Future Grid with Synchronous Condensers

J. P. Skliutas, R. D'Aquila, J. M. Fogarty, R. Konopinski, P. Marken, C. Schartner, G. Zhi General Electric Company United States and Canada

## **SUMMARY**

Planning the power system grid is becoming more challenging due to emerging trends in today's utility industry. These trends include higher penetrations of renewable generation (i.e. wind and solar), new HVDC transmission projects, the push to retire local generation for economical and/or environmental reasons and the changing characteristics of loads. These trends are expected to continue into the foreseeable future and can have a detrimental effect on grid performance. They will tend to reduce short circuit strength, reduce system inertia, reduce dynamic reactive power capacity, and reduce voltage and transient stability margins. In many cases, these grid issues can be addressed with synchronous condensers that have the ability to provide short circuit MVA and inertia while providing dynamic and step-less voltage regulation to the local grid. This paper presents five (5) transmission projects that were enabled, or will be enabled, by the inherent characteristics of synchronous condensers.

The *first* synchronous condenser project involves the 300 MW HVDC system between the Korean mainland and Jeju Island. In order to maintain the proper short circuit ratio (SCR) at the converter station on Jeju Island, two new 13.2 kV, +50/-25 MVAr synchronous condensers are currently being installed. The condensers are required for stability of the HVDC control and allowed the retirement of two old gas-turbine generators used as synchronous condensers, resulting in a large reduction in operating and maintenance costs.

The *second* synchronous condenser example involves wind plants located in remote areas where the transmission grid is weak and the minimum short circuit ratio (SCR) is not sufficient for the wind turbine generators. The addition of synchronous condensers increases the SCR to enable the wind plant to be constructed and is especially beneficially in prime wind locations that are usually located where the transmission system has limited capacity relative to the size of the planned wind plant.

The *third* example involves a system that imports most of its power during peak periods and requires dynamic voltage support and low-voltage ride-through capability as provided by the installation of four (4) +25/-12.5 MVAr synchronous condensers. A Joint Var Controller manages condenser output by adjusting four (4) 115 kV capacitor banks and the taps on the 230 kV / 115 kV autotransformers.

J.P. Skliutas is with Energy Consulting, GE Energy Management, Schenectady, NY, john.skliutas@ge.com.

R. D'Aquila is with Energy Consulting, GE Energy Management, Schenectady, NY, robert.daquila@ge.com.

J. M. Fogarty is with GE Power and Water, Schenectady, NY, james.fogarty@ge.com.

R. Konopinski is with Energy Consulting, GE Energy Management, Schenectady, NY, ryan.konopinski@ge.com.

P. Marken is with GE Energy Management, Columbia City, IN, paul.marken@ge.com.

C. Schartner is with Power Conversion, GE Energy Management, Peterborough, Ontario, chris.schartner@ge.com.

G. Zhi is with Energy Consulting, GE Energy Management, Schenectady, NY, zhi.gao@ge.com.

In the *fourth* project, a planned HVDC system requires high-inertia synchronous condensers for dynamic support in a weak transmission grid. Options for providing additional inertia in the synchronous condensers are discussed.

In the *fifth* case, the retirement of a power plant due to environmental reasons (old coal-fired unit) provides an opportunity for a synchronous condenser conversion. In the conversion process, the generator is separated from the turbine and a starting system and control upgrade is implemented to enable synchronous condenser operation. Details of a conversion project will be discussed.

The five cases outlined above illustrate the diverse system issues that are solved with synchronous condensers such as insufficient short circuit MVA, voltage regulation, dynamic reactive power supply, system inertia, and converting a potentially stranded asset into a resource that can provide voltage regulation and enhance the stability of the grid.

## **KEYWORDS**

Synchronous condenser, Synchronous condenser inertia, Once-through-cooling, Synchronous condenser conversion, Dynamic voltage regulation, High-H synchronous condenser, Generation retirements.

## 1. INTRODUCTION

In recent years, four major trends have emerged which are expected to continue into the foreseeable future that need to be addressed when planning the future transmission grid. These trends have evolved as a result of: higher penetrations of renewable generation (i.e. wind and solar), new HVDC transmission projects, the push to retire local generation for economical and/or environmental reasons and the changing characteristics of loads.

Taken together, the impact of these trends not only results in a shift in the type of equipment used for generation and load, but more importantly a change in the performance of the transmission grid, i.e. "system impacts". These "system impacts" include decreasing frequency response of the grid due to the lower system inertia and higher risk of voltage stability problems due to reduced dynamic reactive power reserves and lower short circuit currents.

Shunt capacitors and static var compensators (SVC) have traditionally been applied to address the reactive power/voltage issues on the grid. However, over compensating a system with reduced short circuit strength can lead to other problems such as excessive temporary overvoltages, transient overvoltages, and switching restrictions.

It is with this back-drop that the importance of synchronous condensers is starting to be recognized as a device which can help mitigate or partially offset the system impacts associated with the four trends identified above.

This paper describes five (5) transmission projects which were enabled by the installation of either new synchronous condensers or the conversion of an existing coal-fired unit to synchronous condenser operation in response to one or more of the four system impacts identified above.

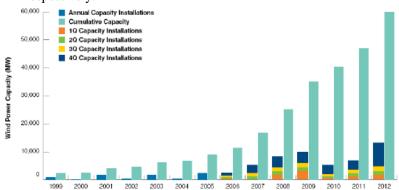
# 2. REVIEW OF INDUSTRY TRENDS

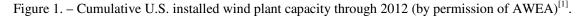
### 2A. Changing Mix of Generation

The future transmission grid is expected to operate with an increasing mix of conventional and nonconventional generation.

The diversity of the installed generation fleet continues to increase while the generation dispatch can shift towards non-traditional types of generation, especially in certain periods of light loads. Generation sources have been migrating from thermal, nuclear, and hydro plants to now also include a substantial component of renewable sources such as wind and solar and lesser amounts of geothermal, tidal, and biogas. In the Midwest region of the United States, for example, wind power represents a

growing source of generation especially in Texas. To illustrate the growth of wind power in the United States, the installed wind capacity through 2012 (cumulatively and by state) is displayed in Figures  $1^{[1]}$  and  $2^{[2]}$  respectively.





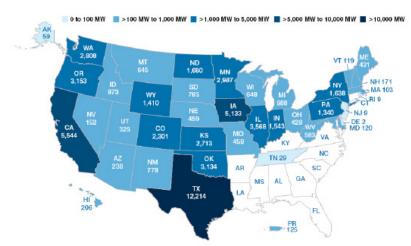


Figure 2. – Cumulative U.S. installed wind capacity through 2012 by state (by permission of AWEA)<sup>[2]</sup>.

In addition to wind power, some areas of the transmission grid import large blocks of power from nonconventional generation sources such as high-voltage direct current (HVDC) converter stations.

The growth and installation of non-conventional sources of generation typically can impact the system in several ways. These system impacts include decreased system frequency response, lower short circuit currents, lower system inertia, and lower system natural frequencies. These system impacts are summarized in more detail in Section 2E.

### 2B. Changing Mix of Loads

Load diversity continues to increase since the early days of the power grid from predominately resistive and direct connected motors to a higher penetration of power electronics. Small power electronic loads include computers and compact florescent lights, larger electronic loads, such as motor drives, are in wide-spread use. The latter decouple the inherent benefits of induction and synchronous motors in terms of inertia and short circuit contribution from the grid. Similarly, HVDC terminals operating as rectifiers can be viewed as a large power electronic loads which also do not contribute to system inertia or short circuit current.

### **2C.** Generation Retirement

Environmental regulations enforced at the state and/or national level, changing fuel costs, and increased renewable generation are leading to the retirement of large blocks of conventional

synchronous generators. Numerous examples exist whereby regulations lead to the shutdown of power plants. In California, the Global Warming Solutions Act (AB32) is expected to force approximately 15,000 MW of generation off-line<sup>[3]</sup> by 2020 while the Environmental Protection Agency (EPA) regulations as well as other state regulations is expected to contribute to the closing of approximately 175 plants or 27,000 MW of coal-fired generation from 2012 to 2016<sup>[4]</sup>. See Figure 3.

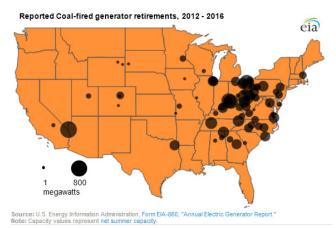


Figure 3. – Planned coal plant retirements from 2012 to 2016 (by permission of the U.S. Energy Information Administration).

Similarly, the province of Ontario will de-commission all coal units by the end of 2013. The removal of many coal power plants can impact local voltage regulation, system stability, system inertia, and local short circuit strength.

### 2D. Overcompensation

Large installations of reactive compensation devices such as shunt capacitors and static var compensators (SVC) are being planned to address the negative impact of generation/load trends listed above. These devices are already in widespread use in the power grid due to their ease of installation and relatively low cost (particularly for shunt capacitors). For example, shunt capacitors are very economical and are typically applied throughout the grid at both distribution and transmission voltages, where they can greatly improve load-serving capability. However, over compensating the power grid can lead to lower system resonant frequencies, which can lead to excessive temporary overvoltages.

### **2E.** Summary

The four industry trends are expected to continue in the foreseeable future and should be included in the planning of the future grid are summarized in the fishbone diagram in Figure 4.

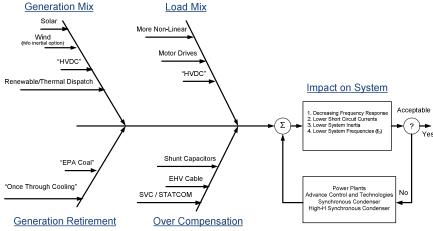


Figure 4. – Fishbone diagram of future trends.

The fishbone diagram relates contributing factors to expected outcomes. In Figure 4, there are four main industry trends (i.e.: Generation Mix, Load Mix, Generation Retirement, and Over Compensation) represented by the diagonal lines. Arrows labelled as contributing factors to each industry trend are also displayed. Thus, "Solar", "Wind", "HVDC" and "Renewable/Thermal Dispatch" are contributing to changes in the Generation Mix. The impact of the four industry trends are in the box labelled "Impact on System" which have to be evaluated in the planning process and deemed either acceptable or not. Since this diagram is a high-level simplified figure, guidance cannot be provided here relative to acceptable or not acceptable performance because the evaluation is location and system dependent. In the event of unacceptable performance, several options are indicated in the feedback box which represents one or more possible mitigating options. The options include:

## Power Plants

Most of the system impacts in Figure 4 can be negated with new power plants. They provide voltage regulation, short circuit currents, passive inertial response (or balancing inertia power), as well as active frequency response via governor control. Unfortunately, this option can be difficult and expensive to implement.

## Advanced Control and Technologies

Advanced control and technologies include numerous options which would have to be implemented in combination in more than one part of the transmission grid including: frequency response, high-speed energy storage, modification of power plant and/or turbine controls. Demand response involves reducing load demand during severe system disturbances in order to avoid under frequency load shedding schemes. Fast acting energy storage has the ability to provide short term power to the grid during severe system disturbances to avoid under frequency load tripping. Modification of power plant and turbine controls involve modification of power plants to respond to grid frequency deviations via governor control instead of operating at a constant MW setting<sup>[5]</sup>. In general, advanced controls and technologies are implemented among many stakeholders and the incentives to provide these services may not be clear.

## Synchronous Condensers

Synchronous condensers are unloaded synchronous machines connected to the transmission grid via step-up transformers and are not only able to regulate voltage and have excellent fault-ride through capability, but also provide short circuit current and passive inertial response. The latter two characteristics can help mitigate system impacts of the four identified industry trends.

## High-Inertia Synchronous Condensers

Synchronous condensers with high- inertia capability are similar to traditional synchronous condensers but have additional inertia obtained either by de-rating the nameplate rating of a given condenser or adding a flywheel. Traditional condensers have inertia constants around two (2) while H values in the range of 4 to 6 and greater are possible with flywheels. High-inertia (high-H) condensers have inertia constants similar to conventional power plants.

The next section outlines five transmission projects incorporating synchronous condensers.

# 3. <u>TRANSMISSION PROJECTS ENABLED WITH SYNCHRONOUS</u> <u>CONDENSERS</u>

## **3A. Background**

Several transmission projects that utilize synchronous condensers are summarized in Table 1. **3B. KEPCO** 

Jeju Island is located about 100 km south of the Korean peninsula and is a popular South Korean vacation destination. The island is served by Korean Electric Power Company (KEPCO), which is the electric utility company for South Korea. Since 1998 an HVDC link has provided an electrical connection between the island and the mainland. Although local generation on the island existed, the DC link was set up with the ability to operate as the sole source of electric power for the island.

Utility/Location/ Application	Project Description	Project Location	Primary System Issue to Solve	Proposed or Installed
КЕРСО	HVDC terminal on an island with retiring gas turbines and increasing off-shore wind plants.	Jeju Island	Reduced short circuit currents. Reduced system inertia. Wind plant penetration expected at 80% at min. load.	2*+50/-25 MVArs
Remote Wind Plants	Wind plants connected to weak AC systems	Various	Reduced short circuit current.	Site Dependent.
VELCO	Weak AC system compensation.	Vermont	Low voltage ride-through. Low order system harmonics.	4 * +25/-12.5 MVArs plus 4*25 MVAr shunt capacitors.
Weak Canadian AC System	Remote HVDC terminal.	Eastern Canada	Reduced system inertia. Fast system collapse due to frequency decay.	Multiple High-H Condensers.
Metropolitan Area	Coal plant conversion	Midwest	Dynamic voltage regulation. Reduced short circuit current.	+560/-310 MVArs.

Table 1. - Summary table of five (5) synchronous condenser projects.

Reactive power support for the DC link included harmonic filters, shunt capacitors, and synchronous condensers. The filters and shunt capacitors were designed to supply the steady state reactive power needs while the synchronous condensers respond to the dynamic needs<sup>[6]</sup>.

There has been significant load growth on Jeju Island and there has also been much wind development on the island. The island's wind energy potential is some of the best in all of South Korea. By 2008, there was a theoretical possibility of 80% instantaneous wind penetration<sup>[7]</sup>. A second HVDC link is now being installed between the island and the mainland. With two DC inverters and high penetration of wind, the synchronous condensers had become more important than just a dynamic source of reactive power. They were an important source of inertia and also provided system short circuit strength. The original synchronous condensers installed with HVDC #1 were actually repurposed gas turbine generators and had already served as generators in more than one installation. In 2011 KEPCO ordered new, purpose built synchronous condensers to replace the aging machines<sup>[8]</sup>.

A simplified one line diagram and a photo of one of the KEPCO machines are displayed in Figure 5. The machines are rated +50/-25 MVArs, 13.2 kV, 60 Hz, 1800 rpm. One of the critical requirements of the new machines was a guaranteed value of minimum inertia. The machines were required to have inertia of 1.856 pu-sec or  $J \ge 5,220 \text{ kg-m}^2$ . While this is not an unusually large value for such a machine, the fact that the value had to be guaranteed emphasizes the importance of the machine's inertia to system planners. The actual tested value of the machines inertia is  $J=5,233 \text{ kg-m}^2$ .

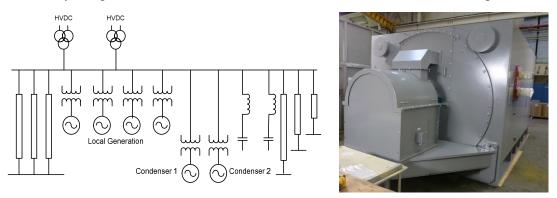


Figure 5. - HVDC station on Jeju Island and KEPCO +50/-25 MVAr synchronous condenser.

## **3C. Remote Wind Plants**

Wind plants are often located in remote areas such that the existing transmission grid is not very robust and the short circuit current at the wind plant is below the acceptable value as determined by the short circuit ratio (SCR). The SCR is defined by the short circuit MVA at the Point of Interconnection (POI) or the wind plant collector bus to the wind plant MW as determined by the potential wind plant equipment supplier. In equation form:

#### SCR = MVA / MW

where the minimum SCR will be wind plant vendor dependent. When the calculated SCR is below the nominal value, there are several options including: 1) increase the available short circuit current at the wind plant via transmission grid enhancements, 2) decrease the MW rating of the wind plant, or 3) both.

Transmission enhancements can include additional transmission lines, transformers, or a combination. An alternate approach is to apply synchronous condenser(s) at the wind plant station to increase the local short circuit MVA to enable the installation of the planned wind plant.

A representative application is displayed in Figures 6A and 6B of a wind plant connected to a weak AC grid. In order to increase the SCR, the synchronous condenser is a potential solution. Several wind plants in the planning stage are incorporating synchronous condensers. Figure 6C provides a simplified way of estimating the rating of the condenser versus the amount of improvement in SCR ( $\Delta$ SCR) required at the wind plant collector bus.

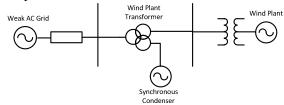
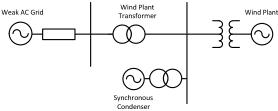


Figure 6A. - Synchronous condenser connected to the main wind plant transformer.



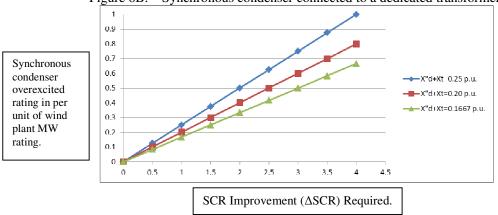


Figure 6B. – Synchronous condenser connected to a dedicated transformer.

Figure 6C. – Approximate synchronous condenser overexcited rating in p.u. of wind plant MW rating versus the SCR improvement ( $\Delta$ SCR) desired at the collector bus for Figure 6B.

To illustrate, if the SCR at the collector bus is required to increase from X to X+1, the approximate synchronous condenser overexcited rating in p.u. of wind plant MW rating will vary between 0.167

p.u. to 0.25 p.u. of MW wind plant rating as affected by the sum of the condenser and transformer impedances. Thus, in the case of a 75 MW wind plant with the original SCR of X without the condenser whereby the SCR needs to be increased to X+1 ( $\Delta$ SCR=1), the overexcited rating of the condenser will vary between 0.167 and 0.25 p.u. of 75 MW. In this case, 12.5 MVArs to 18.8 MVArs is the estimated condenser overexcited rating, depending on the synchronous condenser X"<sub>d</sub> and transformer X<sub>t</sub>. The condenser rating is lower when these impedances are minimized.

The known installation of synchronous condensers at wind plants now includes several countries including the United States, Canada, and Australia.

#### **3D. VELCO**

VELCO was experiencing significant load growth in the early 2000's. During peak load conditions, up to 90% of the power was imported from sources outside the state. This situation resulted in voltage stability concerns, especially at key locations such as the Granite Substation. During worst case contingencies, up to 180 MVAr of local reactive power was needed at Granite. Various technologies were investigated as possible sources of this reactive power, including mechanically switched capacitors, SVC, STATCOM and synchronous condensers. Combinations of devices used in a hybrid solution were also considered. One particular requirement for the device at Granite was low voltage ride-through. The key cases studied indicated that voltage instability was the primary reason for needing a reactive power device at Granite<sup>[9]</sup>.

The performance of various reactive power devices under low voltage condition is not always similar. *Reference [10]* provides a particularly helpful comparison of the performance of SVC and STATCOM under low voltage conditions. As this source is focused particularly on FACTS devices it does not mention the traditional machine based synchronous condenser. The V-I and V-Q curves seen in *Reference [10]* provide a helpful method of comparing expected output of different devices under low voltage conditions. By contrast, synchronous condenser manufacturers traditionally provide a "V" curve to illustrate performance characteristics. In order to facilitate performance comparison, the V-I and V-Q curves of a synchronous condenser are needed. This curve depends on the length of time of the undervoltage condition and the machine overload characteristics. The overload capability of a synchronous machine is on a different order of magnitude than that of power electronic devices. The overload capability of the VELCO machine is shown in Figure 7.

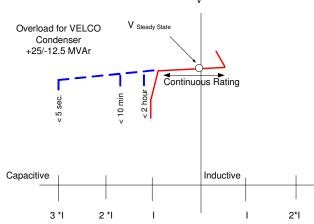


Figure 7. – Overload capability of the VELCO synchronous condenser at 2-hours, 10-minutes, and 5-seconds.

The V-I and V-Q curves of an SVC are shown in Figure 8. As a shunt device, the current output decreases proportionally with the voltage. The reactive power output, in turn, decreases with the square of the voltage.

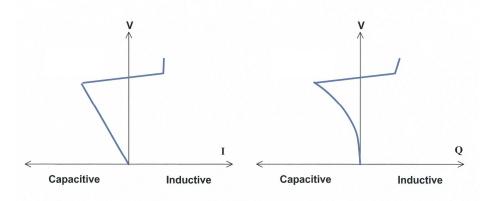
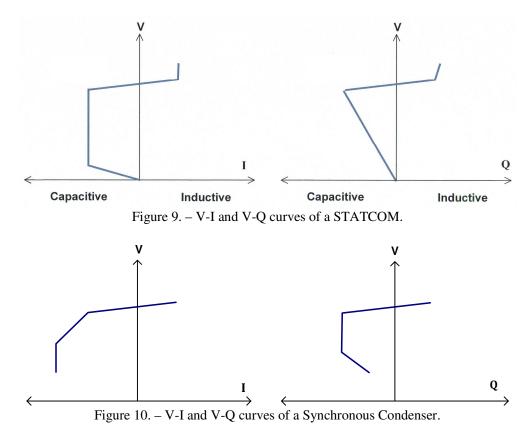


Figure 8. – V-I and V-Q curve of an SVC.

The V-I and V-Q curves of a STATCOM are shown in Figure 9. The STATCOM is able to maintain rated current for most low voltage conditions. This results in the reactive power output decreasing proportionally with the voltage. Depending on the severity of the low voltage condition in question, the output of the STATCOM may be significantly improved over that of an SVC.

Plotting the V-I and V-Q curves of a synchronous condenser illustrates the similar significant improvement that a synchronous condenser can have over a STATCOM. By making use of the overload capability of a synchronous machine, significantly higher than rated current can be produced during a low voltage condition. This can result in rated reactive power being produced even during a low voltage condition. The synchronous condenser V-I and V-Q curves are shown in Figure 10<sup>[11]</sup>. This figure shows an example of the synchronous condenser controls maintaining rated reactive power



output during a low voltage condition. This is achieved by allowing current above nameplate rating. At some point a limit in the capability of the machine will be reached and the reactive power output will begin to taper off. This performance difference can be significant in some applications.

In addition to the four 25 MVAr machines at VELCO, there are four mechanically switched 25 MVAr shunt capacitor banks. In a dynamic situation, a machine can react quickly to the needs of the station. A capacitor bank can then be switched in or out, freeing the machine to respond to further dynamic needs. A Joint Var Controller is used to coordinate the output of the machines and the capacitor banks.

In addition to the machine performance at low voltage, the performance in a relatively weak power system was also important to VELCO. A low-order harmonic resonance was known to exist in the area. It was desired to add a dynamic reactive power device which would not exacerbate this situation<sup>[12]</sup>. Both SVC and STATCOM technologies have the potential to produce harmonics. A synchronous condenser is essentially harmonic-free and it can also act as a sink for harmonics in the area. Use of a synchronous condenser in the presence of low-order system harmonics was not a major concern<sup>[9]</sup>.

#### 3E. Weak Canadian AC System

Lower Churchill is a large hydroelectric development project in the Canadian province of Newfoundland and Labrador. Related to this development, public report WTO DC1020 – HVdc Sensitivity Studies<sup>[13]</sup> was prepared. This report recommends the use of high- inertia (H=7.84) synchronous condensers in order to obtain suitable system performance. High-inertia synchronous condensers are recommended in order to reduce the size or number of condensers required for the installation as well as preventing system collapse due to frequency decay.

High-inertia synchronous condensers can be attained either by de-rating the nameplate of a given synchronous condenser or increasing the spinning mass of the machine with the addition of a flywheel. Both methods for increasing the inertia are evident in the following equation:

$$H = \frac{1}{2} J \omega_0^2 / VA_{base}$$

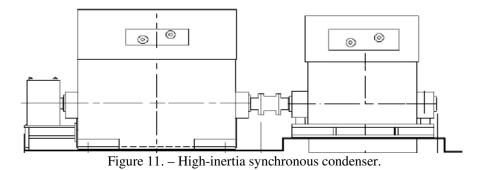
where H is inertia constant, J is the moment of inertia of the condenser rotor,  $\omega_0$  is the angular speed in radians/second, and VA<sub>base</sub> is the nameplate rating of the machine.

The inertia constant is directly proportional to machine inertia and also directly proportional to the square of machine speed. Therefore, for a specified machine MVA rating, a doubling of machine speed will reduce by a factor of four the inertia required to arrive at an equivalent inertia constant value. Higher speed machines will tend to be smaller in physical size for a specified electrical rating. To achieve an inertia constant significantly higher than that inherent to a machine sized only for the electrical rating, oversizing the machine is likely to be a more costly approach than considering the use of a flywheel. Depending on the speed of the machine, the flywheel geometry will change subject to mechanical stress and possibly rotational dynamic limitations. Additionally, as the flywheel inertia increases, the ability of the synchronous condenser to be self-starting also needs to be considered and it may become necessary to employ power electronics for this purpose. A four-pole 50 MVAr condenser design based on synchronous motor technology will have an inherent inertia constant of approximately two. When connected to a separately supported external flywheel having an inertia constant of four, an overall factor of six is achieved. This flywheel inertia is similar to the connected load inertia of a large synchronous motor of this same MVA rating driving a high speed centrifugal compressor. Even higher H values are possible although as the machine MVAr rating increases, the practically achievable inertia constant will decrease due to flywheel physical limitations.

The addition of the flywheel increases the numerator in the equation above while de-rating the condenser decreases the denominator. For example, a condenser rated +50 MVArs with an H =2, can

be re-rated as a +25 MVAr condenser with H=4. Similarly, the addition of a flywheel on a +50 MVAr which doubles the kinetic energy of the machine results in a condenser rated +50 MVArs with H=4.

A sketch of a high-inertia synchronous condenser is displayed in Figure 11.



### **3F.** Coal Plant Conversion

Numerous large coal plants operate near large metropolitan areas. One particular region has a mix of residential, commercial, and heavy industrial loads. Traditionally, this load has been served by local generation and power imported from other large power plants. A critical measure of this system's health at any given time is the amount of dynamic reactive power reserves from the local generation. A minimum amount of dynamic reactive reserves is needed to maintain system voltages following the loss of a major generation or transmission facility. This in turn requires a minimum amount of local generation to be committed at all times.

The announcement of significant generation retirements in this area threatened to reduce the available reactive resources below the critical level. Installing additional shunt capacitors was not an option, as the system is already heavily compensated and shunt capacitors do not provide dynamic reactive power. Converting two of the retired units to synchronous condensers proved to be the most robust and cost effective solution to address the reactive power issue.

The first unit, rated at 756 MVA, has been converted to synchronous condenser duty with a capacity of +560/-310 MVAr. The second unit, originally rated at about 300 MVA will follow. Their steam turbines and balance of plant are being retired.

Figure 12 shows a simplified arrangement of the two units once both have been converted. The excitation systems can inject excitation current at zero speed before the machines are accelerated to synchronous speed using variable frequency drives (VFD). The Unit A excitation system is a new static exciter to replace the original rotating exciter. The Unit B exciter is the original motor/generator exciter. Both have state of the art digital controls. The accelerating power for a unit comes from the VFDs through a back feed of its existing unit auxiliary transformers. The VFDs will be cross-connected so that either VFD can start either unit. This arrangement is extendable in the event the remaining other units in the plant are converted to synchronous condensers.

### 4. SUMMARY AND CONCLUSIONS

The five transmission projects presented in this paper that were enabled with synchronous condensers demonstrate the diverse system issues that can be solved by the inherent characteristics of synchronous condensers. These characteristics include short circuit contribution, system inertia, robust fault ride-through capability, and the ability to provide voltage stability via step-less voltage regulation while offsetting the impact of generation retirements through the conversion process. Synchronous condensers will be required in the future grid just as, if not more, than when synchronous condensers were first applied to the transmission grid in the early part of the 20th century.

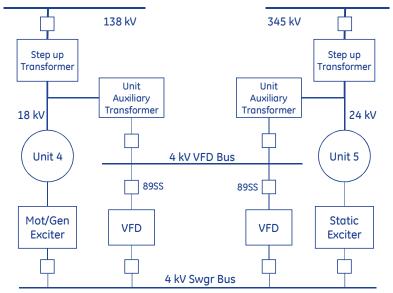


Figure 12. – Simplified one-line drawing for coal plant synchronous condenser conversion.

# REFERENCES

- [1]. American Wind Energy Association, page 12 of the following link: <u>http://www.awea.org/suite/upload/AWEA\_USWindIndustryAnnualMarketReport2012\_Execu</u> <u>tiveSummary.pdf</u>.
- [2]. American Wind Energy Association, page 14 of the following link: <u>http://www.awea.org/suite/upload/AWEA\_USWindIndustryAnnualMarketReport2012\_Execu</u> <u>tiveSummary.pdf</u>.
- [3]. Power Magazine, "Distributed Generation, California's Future", Volume 157, No. 1, January 2013.
- [4]. United States Energy Information Administration, Form EIA-860, Annual Electric Generator Report.
- [5]. North American Electric Reliability Corporation (NERC), Frequency Response Report, September 30, 2012, Draft.
- [6]. C. Kim, V. Sood, G. Jang, S. Lim and S. Lee, HVDC TRANSMISSION Power Conversion Applications in Power Systems, Singapore: Wiley, 2009, p. 295.
- [7]. J. W. Park, Y. H. Park and S. I. Moon, "Instantaneous Wind Power Penetration in Jeju Island," presented at IEEE PES General Meeting, Pittsburgh, PA, 2008.
- [8]. P. E. Marken, J. P. Skliutas, P. Y. Sung, K. S. Kim, H. M. Kim, L. H. Sailer, and R. R. Young, "New Synchronous Condensers for Jeju Island," presented at IEEE PES General Meeting, San Diego, CA, July 2012.
- [9]. P. E. Marken, M. Henderson, D. LaForest, J. Skliutas, J. Roedel, and T. Campbell, "Selection of Synchronous Condenser Technology for the Granite Substation," presented at IEEE PES Transmission and Distribution Conference and Exposition, New Orleans, LA, April 2010.
- [10]. N. Hingorani and L. Gyugyi, Understanding FACTS, Concepts and Technology of Flexible AC Transmission Systems, New York: Wiley, 2000, pp. 177-178, 198, 204.
- [11]. P. E. Marken, "A Comparison of Reactive Power Devices: Synchronous Condenser and FACTS, The VELCO Case Study," presented at EPRI's High Voltage Direct Current and FACTS Conference, Palo Alto, CA, October 2010.
- [12]. J. Skliutas, D. LaForest, R. D'Aquila, D. Derr, E. Kronbeck, "Next-Generation Synchronous Condenser Installation at the VELCO Granite Substation," IEEE PES General Meeting, Calgary, Alberta, Canada, July 2009.
- [13]. "The Lower Churchill Project DC1210 HVdc Sensitivity Studies, Final Summary Report", July 2010. (Document marked "Public").